



LIBRE

DFM / un rapport	Conception 3D gratuite	Libre Ouverture de moule	Réglage de la norme d'inspection du produit gratuit
Finehope montrera les détails et les solutions de fabricabilité et d'assemblage Par PPT pour aider les clients à réduire les problèmes.	Finehope aide le client concevoir le désiré produit ou modifier la conception gratuitement.	Grosse commande Quantité avec le moulage gratuit.	En plus de la quantification habituelle de Propriétés physiques et normes d'apparence, nous allons ajouter la portée, RoHS, FDA, CA-65 ou CFC gratuitement aux normes en fonction des besoins des clients.



Certificat ISO 9001

Finehope a obtenu le Certificat ISO 9001 en continu depuis 2003.

Certificate of Registration



Certification IATF16949

Finehope a passé le IATF16949 Certification des systèmes de gestion de la qualité de l'automobile en 2021. Plus que 50 documents garantissent la progression du développement de nouveaux produits, la Qualité, délai de livraison et coût des produits de production d'essais et de masse.

Depuis la coopération entre Finehope et Caterpillar en 2007, Finehope a utilisé l'automobile Système de gestion de la qualité pour la nouvelle introduction du produit, en utilisant les cinq Outils de SPC, MSA, FMEA, APQP et PPAP, qui ont gagné des éloges de Caterpillar dirigeants et établi un partenariat à long terme jusqu'à présent.

Notre Avantages

1

Équipement d'automatisation Capacités de conception et de fabrication

Chine Personnalisé 100% de cuisine PU fournisseur La capacité de l'Finehope à L'équipement d'automatisation de la conception et de la fabrication est rare dans l'industrie. Par participer à la conception de nouveaux équipements de mélange d'injection PU et de la transformation de l'automatisation de la ligne de production pour s'assurer que sous la La concurrence du dividende démographique de la Chine est réduite et les coûts de main-d'œuvre se poursuivent augmenter, l'efficacité de la production peut également être améliorée, travail et matériau les coûts peuvent être réduits. De plus, la conception et la fabrication continues capacités d'équipements clés tels que des luminaires, des équipements spéciaux et Les moules automatiques sont également les raisons pour lesquelles Finehope est dans une position de leader dans tous les aspects.

La capacité de l'Finehope à réduire en permanence les coûts et innover les produits peuvent aider les clients à apporter plus grande valeur. Par conséquent, il s'agit d'un partenaire fiable à long terme de nombreuses fortunes 500 entreprises et principales entreprises du secteur.



2

Recherche en matière première et capacités de développement

Depuis 2002, Finehope a été engagés dans la conception et la fabrication de produits mousses moulés en PU. Recherche et développement indépendant des matériaux de formule et de la production stable La capacité est la base de l'assurance de la qualité.[Fabrication de tapis debout de bureau de la Chine](#)

Finehope peut ajuster la formule de produits à tout moment en fonction des besoins personnalisés des clients produits personnalisés, tels que les exigences relatives à la dureté, l'élasticité, soutien, sensation, densité, couleur et autres propriétés physiques et chimiques, et peut faire des exigences de formulation conformément aux lois et règlements de divers pays. Bien sûr, une bonne formule doit également considérer le meilleur Performance des coûts. Pour de nouveaux projets, la capacité de développer des formulations PU est une Condition clé pour assurer la qualité du développement de produits, le délai de livraison et le coût.

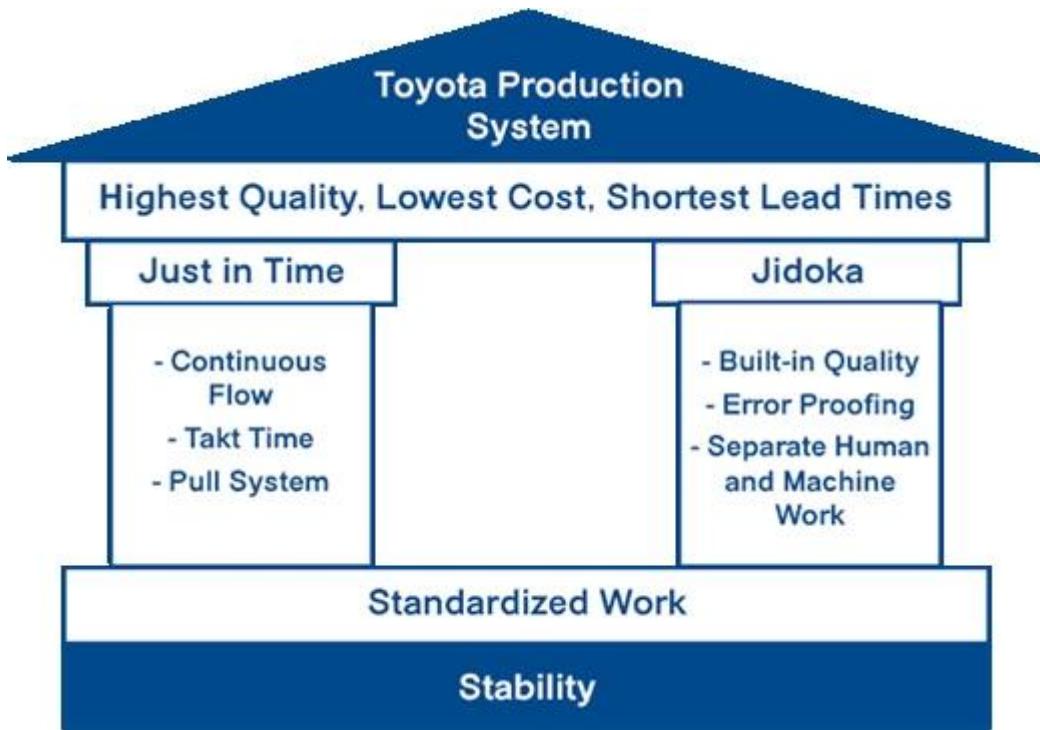


3

Gestion scientifique capacité

Finehope souligne la importance du système de production de Toyota et du modèle de coaching d'entreprise à Optimiser l'efficacité de la gestion. Amélioration continue de l'efficacité et La qualité de tous les employés, la gestion et le personnel de production ont été efficacement et continuellement amélioré, la gestion et les coûts de production ont été continuellement réduit, mais plus important que l'efficacité et le coût est le la culture de la croissance des employés grâce à une amélioration continue, car c'est le noyau du développement durable des entreprises.[Chine Matte anti-fatigue polyuréthane usine](#)

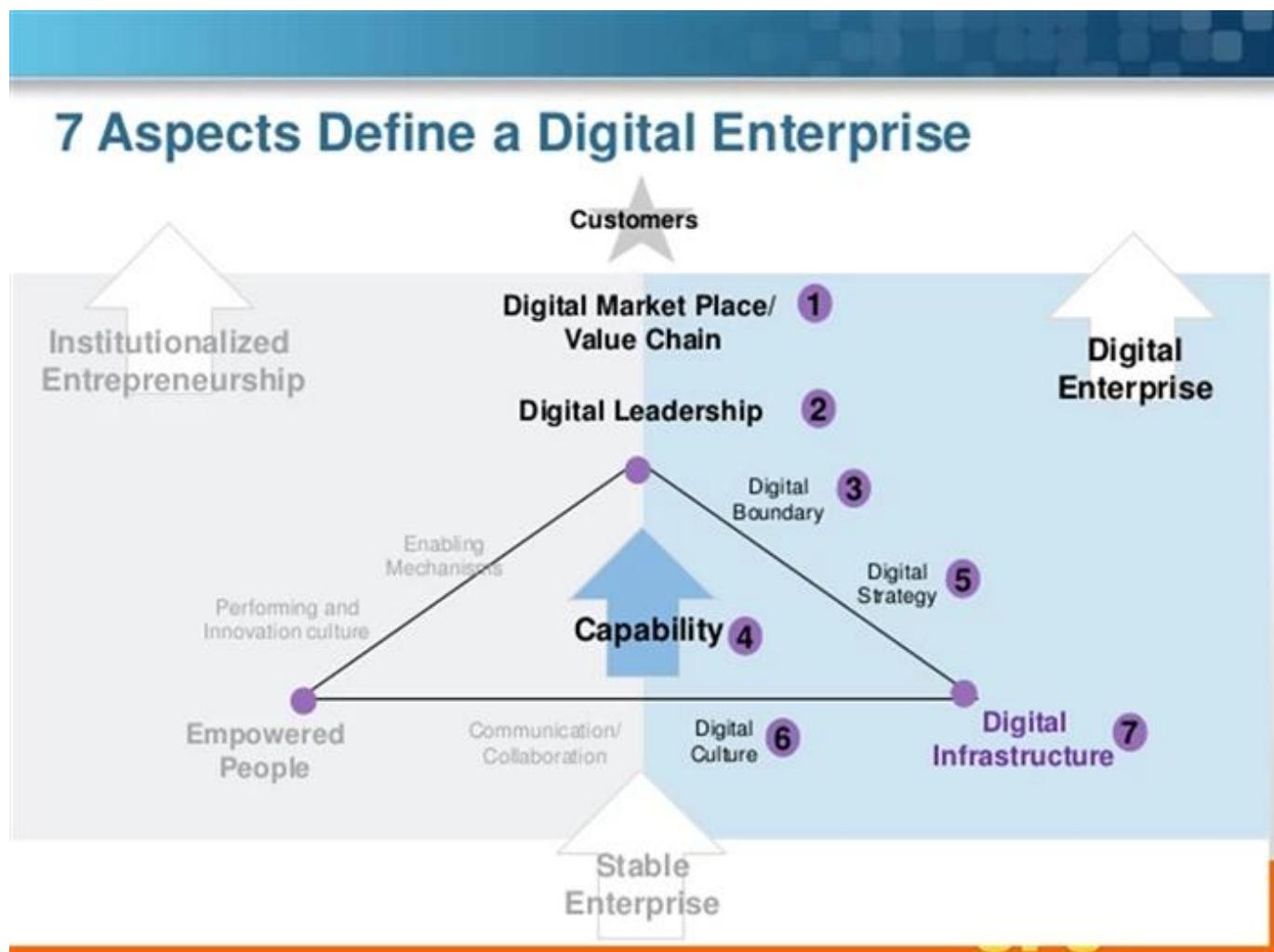
Finehope 'S RÉFINIMENT réduit le problème des clients, car il réduit la négligence sur le Système de processus humain et la capacité d'accumuler continuellement professionnel expérience, qui peut garantir que tous les nouveaux projets sont terminés dans le temps le plus court.



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Finehope to use new technologies to enable customers to have a more positive experience, while reducing the workload of the company's employees and ultimately reducing costs.



Famous customer

Cooperation experience

Engineering
Vehicle



Medical
Equipment



Baby
Supplies



Fitness
Equipment



Other



FAQ

1. Why you choose Finehope ?

Finehope is the most professional PU manufacturer in China, which has a professional R&D team, advanced PU production equipment, professional testing equipment and perfect quality management system. We have 12-year cooperation experience with CAT, FIAT, TVH, GGP and other famous enterprises. We provide them with one-step service from R&D to production to satisfy their customization needs.

2. What are the advantages of choosing Finehope ?

- 1) Product quality assurance, delivery guarantee, good after-sales service.
- 2) Cost-effective, fast development efficiency, professional operation with integrity.
- 3) Finehope will conduct all testing analysis and then work out testing standards to reduce quality standard dispute between customers and manufacturers.
- 4) Lean production management mode.
- 5) Help customers to develop and design new products.
- 6) Has rich experience in the design and processing of PU products.
- 7) Finehope is a high-tech enterprise in China with domestic and have international invention patents technology and intellectual property.

3. What are the difference between Finehope and domestic peers?

- 1) Quality assurance: advanced quality planning (APQP).
- 2) Finehope has rich experience in serving international large enterprises.
- 3) Has professional scientific research team of polyurethane material.
- 4) Has independent design, manufacturing and innovation ability of production equipment and molds.

5) Has engineer team who is responsible for the quality assurance system and quality control.

4. What are the differences between Finehope and European and U.S peers?

- 1) Has perfect and mature supporting supply chain.
- 2) Lower mold costs.
- 3) High efficiency of development and design ability and short process time.
- 4) Cost advantage and good service attitude.

5. What are the applications of PU products?

Car, engineering machinery, sports fitness equipment, medical machinery and daily household items and so on.

À propos de nous



Bureau



Échantillon salle



Activité

Notre Certification



Alibaba Verified Supplier Certificat

Depuis 2007, Finehope has continuously passed TUV certification and has become an Alibaba Fournisseur vérifié.

Verified Supplier is a high-quality supplier verified by the authoritative strength of Alibaba platform. Through online and offline on-site audits, the merchants' corporate qualifications, product qualifications, corporate capabilities, and other comprehensive strengths are reviewed and verification.



L'intégration de Informationization and Industrialization Management System Certificate

The certificate is assessed by the Xiamen Municipal Government and issued by the Shanghai Academy of Quality Management Science. This certificate reflects the level of Finehope 's in-depth integration of informatization and industrialization. Finehope will continue to take a new path of industrialization; use information technology as the support to transform and upgrade traditional kinetic energy, cultivate new kinetic energy, and pursue a sustainable development model.



Xiamen Growth-oriented Micro, Small & Medium Enterprises

Finehope has been rated as "Xiamen Growth-oriented Micro, Small & Medium Enterprises" since 2019. It is the scoring result of the Xiamen Municipal Government based on Finehope's various comprehensive indicators, growth models, brand strength in the industry, and good corporate reputation, then issue this certificate. C'est un proof that Finehope stands out among thousands of small and medium-sized enterprises in the city.



La sécurité du travail Standardization Certificate

Manufacturing safety is important to prevent or lessen the risk of workplace injury, illness, and la mort.

Finehope General Manager Tiger Side: "Only those manufacturing facilities which continue to emphasize safety as a top-level issue will remain highly productive and competitive in today's marketplace."

Finehope must be proactive about employee safety. Without a focus on safety, can place their employees at risk, cause fire and face expensive property damage and affect delivery.



Xiamen Science And Technology Little Giant Leading Enterprise

Since 2019, Finehope has been selected as the leading company of Xiamen Science and Technology Little Géant. This certificate was jointly issued by five departments of the Xiamen Municipal Gouvernement. The selection criteria focus on strategic emerging industries such as new generation information technology, high-end equipment, new materials, new energy, biology and new medicine, energy saving and environmental protection, and marine high-tech. Winning this honor shows that Finehope is at the forefront of the industry in new information technology and new materials.



Fujian Province Pollution Discharge Permit

Pollution discharge permits are the "identity cards" of all entities involved in the discharge of pollutants and are issued by the Xiamen Municipal Environmental Protection Bureau.

General Secretary Xi Jinping emphasized that "the ecological environment should be protected like the eyes, and the ecological environment should be treated like life." Premier Li Keqiang said: "Environmental pollution is a hazard to the people's livelihood and the pain of the people's hearts. It must be dealt with an iron fist." The Chinese government's determination to improve the environmental quality of the atmosphere, water bodies, and soil cannot be ignored. Pollution permits are an important factor that must be considered in international procurement. Otherwise, the factory has hidden dangers and will be ordered to stop production, which will affect the delivery

date.

It can be seen that Finehope is a manufacturer with long-term cooperation and stable delivery.



Xiamen Specialized, Refining, Differentiate, Innovative SMEs

Finehope has been rated as "Xiamen Specialized, Refining, Differentiate, Innovative SMEs" since 2020. "Specialized, Refining, Differentiate, Innovative" refers to SMEs with outstanding main business, strong professional capabilities, strong R&D and innovation capabilities, and development potential. Mainly concentrated in the new generation of information technology, high-end equipment manufacturing, new energy, new materials, biomedicine and other mid-to-high-end industries.

Leading in the same industry in terms of market, quality, efficiency or development, with advanced and exemplary.

Through this certificate, the government emphasizes and recognizes finehope's "specialization, special innovation" is to encourage innovation and achieve specialization, reform, and specialization.

Finehope should continue to take "specialization, special innovation" as the direction, focus on their main business, practice hard work, strengthen innovation, and build the company into a "single champion" or "supporting expert" with unique skills.



Fiscal Year 2020
CERTIFICATION OF REGISTRATION

This certifies that:

Finehope (Xiamen) New Material Technology Co.,Ltd.
NO. 466 Jiu-tian-hu Road Xinglin , Jimei, XIAMEN, Fujian, 361022,
CHINA
has completed the FDA Establishment Registration (as manufacturer, foreign exporter, contract manufacturer) and Device Listing with the US Food & Drug Administration, through

U.S. Agent for FDA : SUNGO TECHNICAL SERVICE INC.
Communications : 6050 W EASTWOOD AVE APT 201, CHICAGO,
ILLINOIS 60630, USA
Telephone: +1-833-957-7779 | E-mail: sango_group@yahoo.com

Registration Number: 3014535570

Device Listing#: See annex

SUNGO Technical Service Inc. will confirm that such registration remains effective upon request and presentation of this certificate until the end of the calendar year stated above, unless said registration is terminated after issuance of this certificate. SUNGO Technical Service Inc. makes no other representations or warranties, nor does this certificate make any representations or warranties to any person, except that the named certificate holder, for whose sole benefit it is issued. This certificate does not denote endorsement or approval of the certificate-holder's device or establishment by the U.S. Food and Drug Administration. SUNGO Technical Service Inc. assumes no liability to any person or entity in connection with the foregoing.

Pursuant to 21 CFR 807.38, "Registration of a device establishment or assignment of a registration number does not in any way denote approval of the establishment or its products. Any representation that creates an impression of official approval because of registration or possession of a registration number is misleading and constitutes misbranding." The U.S. Food and Drug Administration does not issue a certificate of registration, nor does the U.S. Food and Drug Administration recognize a certificate of registration. SUNGO Technical Service Inc. is not affiliated with the U.S. Food and Drug Administration.



Executive Director
Issued: Dec. 19 2019
Cert. No.: 2006US759529
Expiration Date: Dec. 31 2020

SUNGO CHINA OFFICE Tel: 021-68628052 Email:Shanghai2006@126.com Website: www.sungoglobal.com
A9E 13th Floor, No.1500 Century Avenue, Shanghai 200122, P.R.China

FDA certification

Food and Drug Administration (FDA) established in 1906 is a government agency under the passage of the Federal Food and Drugs Act. The FDA Certification is mandatory for placing the products in the USA.

This major responsibility of FDA is protecting and managing public health and related authorities by assuring the safety and security of human and biologically generated product. The FDA regulates products including biological products, medical services, cosmetics, prescription drugs and non-prescription drugs, veterinary drugs, tobacco and other radiation emitting products.

Finehope has passed FDA certification every year since 2018. FDA approval means that the products produced by Finehope have obtained foreign government certificates (CFG) and can enter the global market smoothly.

 Qualité Assurance



Tensile Test



Tear Resistance Test



Compressive Strength



Indentation Force Deflection

Finshape - Jumbo Chair (Model No. 400) - Inspection Standard	Finshape - Jumbo Chair (Model No. 400) - Inspection Standard	Finshape - Jumbo Chair (Model No. 400) - Inspection Standard	Finshape - Jumbo Chair (Model No. 400) - Inspection Standard	Finshape - Jumbo Chair (Model No. 400) - Inspection Standard
1. General Description	2. Technical Requirements & Inspection Point Analysis	3. Inspection	4. Inspection	5. Inspection
Product Name: Jumbo Chair (Model No. 400) Product Model: 400 Product Description: Jumbo Chair (Model No. 400) Product Type: Chair Product Color: Black Product Material: Plastic Product Dimensions: 1000x500x800 mm Product Weight: 10 kg Product Function: Comfortable Seating Product Features: Ergonomic Design, Durable Construction, Easy Assembly Product Applications: Home, Office, Commercial Product Details: Product ID: 400, Product Name: Jumbo Chair (Model No. 400), Product Model: 400, Product Description: Jumbo Chair (Model No. 400), Product Type: Chair, Product Color: Black, Product Material: Plastic, Product Dimensions: 1000x500x800 mm, Product Weight: 10 kg, Product Function: Comfortable Seating, Product Features: Ergonomic Design, Durable Construction, Easy Assembly, Product Applications: Home, Office, Commercial.	1. Dimensional Accuracy: Check all dimensions against the drawing. Any deviation from the drawing must be within +/- 3mm. 2. Material Quality: Check for any signs of material fatigue or damage. The material must be durable and able to withstand normal use. 3. Surface Finish: Check for any surface irregularities or scratches. The surface finish must be smooth and free of any imperfections. 4. Assembly: Check for any loose or missing parts. All parts must be correctly assembled and functional. 5. Functionality: Check for any functional issues. The chair must be comfortable and safe to use. 6. Safety: Check for any safety concerns. The chair must meet all relevant safety standards and regulations.	1. Visual Inspection: Inspect the entire chair for any visible damage or defects. Any damage must be repaired before proceeding. 2. Dimensional Check: Check all dimensions against the drawing. Any deviation from the drawing must be within +/- 3mm. 3. Material Check: Check for any signs of material fatigue or damage. The material must be durable and able to withstand normal use. 4. Surface Check: Check for any surface irregularities or scratches. The surface finish must be smooth and free of any imperfections. 5. Assembly Check: Check for any loose or missing parts. All parts must be correctly assembled and functional. 6. Functionality Check: Check for any functional issues. The chair must be comfortable and safe to use. 7. Safety Check: Check for any safety concerns. The chair must meet all relevant safety standards and regulations.	1. Visual Inspection: Inspect the entire chair for any visible damage or defects. Any damage must be repaired before proceeding. 2. Dimensional Check: Check all dimensions against the drawing. Any deviation from the drawing must be within +/- 3mm. 3. Material Check: Check for any signs of material fatigue or damage. The material must be durable and able to withstand normal use. 4. Surface Check: Check for any surface irregularities or scratches. The surface finish must be smooth and free of any imperfections. 5. Assembly Check: Check for any loose or missing parts. All parts must be correctly assembled and functional. 6. Functionality Check: Check for any functional issues. The chair must be comfortable and safe to use. 7. Safety Check: Check for any safety concerns. The chair must meet all relevant safety standards and regulations.	1. Visual Inspection: Inspect the entire chair for any visible damage or defects. Any damage must be repaired before proceeding. 2. Dimensional Check: Check all dimensions against the drawing. Any deviation from the drawing must be within +/- 3mm. 3. Material Check: Check for any signs of material fatigue or damage. The material must be durable and able to withstand normal use. 4. Surface Check: Check for any surface irregularities or scratches. The surface finish must be smooth and free of any imperfections. 5. Assembly Check: Check for any loose or missing parts. All parts must be correctly assembled and functional. 6. Functionality Check: Check for any functional issues. The chair must be comfortable and safe to use. 7. Safety Check: Check for any safety concerns. The chair must meet all relevant safety standards and regulations.
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16. Mechanical Product Structure Test Data	17. Mechanical Product Structure Test Data	18. Mechanical Product Structure Test Data	19. Mechanical Product Structure Test Data	20. Mechanical Product Structure Test Data
21. Mechanical Product Structure Test Data	22. Mechanical Product Structure Test Data	23. Mechanical Product Structure Test Data	24. Mechanical Product Structure Test Data	25. Mechanical Product Structure Test Data

Finehope		Finehope		Finehope		Finehope	
Test Report	No. CE-001	Test Report	No. CE-0014	Test Report	No. CE-0014/07201	Test Report	No. CE-0014/07201
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Sample Description: <input type="text"/>	Unit: <input type="text"/>	Type Standard: <input type="text"/>	Test Result: <input type="text"/>				Date: 2014/07/03 Page: 0/6
Material No.: <input type="text"/>	Thickness: <input type="text"/> mm	ASTM: <input type="text"/>	Spec. Gravity: <input type="text"/>	ASTM: <input type="text"/>	ASTM: <input type="text"/>	ASTM: <input type="text"/>	
Other Info: <input type="text"/>	Impact: <input type="text"/> mJ	ASTM-D2857-04m Type A	Specific Gravity: <input type="text"/>	ASTM-D2857-04m Type E	ASTM-D2857-04m Type E	ASTM-D2857-04m Type E	
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APQP Deliverable	Finehope APQP Reference Only	Q Y R	Project Need Date	Supplier Timing Date	Actual Closure Date	Supplier Lead Resp Initials	Finehope Acceptance Complete	Remarks or Assistance Required
AIAG APQP Phase 2 - Product Design and Development								
1. Project Timeline (Synchronized w/Production Time Plan)	2009	G	20-Jun-21	21-Jun-21	22-Jun-21	23-Jun-21		/
2. Customer Inputs / Requirements	2010	G	23-Jun-21	24-Jun-21	24-Jun-21	25-Jun-21	26-Jun-21	/
3. Warranty & Quality Mitigation Plan	2010	G	24-Jun-21	25-Jun-21	25-Jun-21	26-Jun-21	27-Jun-21	/
4. Customer Specific Requirements	2009	G	25-Jun-21	26-Jun-21	26-Jun-21	27-Jun-21	28-Jun-21	/
5. Design FMEA	2080	G	26-Jun-21	27-Jun-21	27-Jun-21	28-Jun-21	29-Jun-21	/
6. Preliminary Bill of Materials (BOM)	2090	G	27-Jun-21	28-Jun-21	28-Jun-21	29-Jun-21	30-Jun-21	/
7. Prototype Control Plans	2110	G	28-Jun-21	29-Jun-21	29-Jun-21	30-Jun-21	1-Jul-21	/
8. Prototype Builds	2110	G	29-Jun-21	30-Jun-21	30-Jun-21	1-Jul-21	2-Jul-21	/
9. Design Verification Plan & Report (DVP&R)	2120	G	30-Jun-21	1-Jul-21	1-Jul-21	2-Jul-21	3-Jul-21	/
10. Design / Process Review	2130	G	1-Jul-21	2-Jul-21	2-Jul-21	3-Jul-21	4-Jul-21	/
11. Team Feasibility Commitment	2130	G	2-Jul-21	3-Jul-21	3-Jul-21	4-Jul-21	5-Jul-21	/
12. APQP Status Sub-Supplier	2130	G	3-Jul-21	4-Jul-21	4-Jul-21	5-Jul-21	6-Jul-21	/
13. Production Drawing & Specifications	2220	G	4-Jul-21	5-Jul-21	5-Jul-21	6-Jul-21	7-Jul-21	/
14. Subcontractor Purchase Orders (Customer Tooling)	2230	G	5-Jul-21	6-Jul-21	6-Jul-21	7-Jul-21	8-Jul-21	/
15. Facilities, Equipment, Tools and Gages	2260	G	6-Jul-21	7-Jul-21	7-Jul-21	8-Jul-21	9-Jul-21	/
AIAG APQP Phase 3 - Process Design and Development								
16. Product/Process and Quality System Review	2030	G	9-Jul-21	10-Jul-21	10-Jul-21	10-Jul-21	11-Jul-21	/
17. Manufacturing Process Flow Chart	3040	G	11-Jul-21	12-Jul-21	12-Jul-21	12-Jul-21	13-Jul-21	/
18. Process FMEA	3100	G	13-Jul-21	14-Jul-21	14-Jul-21	14-Jul-21	15-Jul-21	/
19. Pre-Launch Control Plan	3110	G	15-Jul-21	16-Jul-21	16-Jul-21	16-Jul-21	17-Jul-21	/
20. Process Work Instructions	3120	G	17-Jul-21	18-Jul-21	18-Jul-21	18-Jul-21	19-Jul-21	/
21. Measurement Systems Evaluation	3130	G	19-Jul-21	20-Jul-21	20-Jul-21	20-Jul-21	21-Jul-21	/
22. Packaging Specifications & Approvals	3160	G	21-Jul-21	22-Jul-21	22-Jul-21	23-Jul-21	23-Jul-21	/
23. Manufacturing Team Training	3170	G	23-Jul-21	24-Jul-21	24-Jul-21	24-Jul-21	25-Jul-21	/
AIAG APQP Phase 4 - Product and Process Validation								
24. Subcontractor PPAP Approval	4005	G	9-Jul-21	10-Jul-21	10-Jul-21	10-Jul-21	11-Jul-21	/
25. Production Control Plan	4008	G	11-Jul-21	12-Jul-21	12-Jul-21	12-Jul-21	13-Jul-21	/
26. Production Readiness Review (PRR)	4009	G	15-Jul-21	14-Jul-21	14-Jul-21	14-Jul-21	15-Jul-21	/
27. Production Trial Run (PTR)	4010	G	15-Jul-21	16-Jul-21	16-Jul-21	16-Jul-21	17-Jul-21	/
28. Process Capability Studies	4038	G	17-Jul-21	18-Jul-21	18-Jul-21	18-Jul-21	19-Jul-21	/
29. Production Validation Plan & Report (PvP&R)	4090	G	19-Jul-21	20-Jul-21	20-Jul-21	20-Jul-21	21-Jul-21	/
30. Production Part Approval (PPAP)	4110	G	21-Jul-21	22-Jul-21	22-Jul-21	22-Jul-21	23-Jul-21	/
AIAG APQP Phase 5 - Feedback, Assessment and Corrective Action								
31. Initial Production Shipment	5005	G	28-Jul-21	30-Jul-21	30-Jul-21	30-Jul-21	31-Jul-21	/
32. Production Ramp-up Plan	5005	G	31-Jul-21	2-Aug-21	2-Aug-21	2-Aug-21	3-Aug-21	/
33. Full Production Date	5005	G	5-Aug-21	7-Aug-21	7-Aug-21	7-Aug-21	8-Aug-21	/
34. Conduct Lessons Learned	5005	G	8-Aug-21	10-Aug-21	10-Aug-21	10-Aug-21	11-Aug-21	/

Many customers choose Finehope to be their partner because Finehope follows the APQP process, allowing them to participate in the project throughout the entire process, always seeing the progress of the project, and the quality assurance of each lien.

Failure Mode and Effects Analysis (FMEA).

The FMEA is used by both design and production engineers (DFMEA and PFMEA) to look at potential issues with a design or process determine the severity of the issue, the frequency it can occur and whether or not the issue can be detected and applying scores to each. When the FMEA analysis is completed the high scoring issues are then reviewed and either corrected or steps are made to mitigate those risks.

Finehope project manager Wan said: "FMEA help the project avoid many mistakes and helped customers save the new project development cycle".

Design Failure Mode and Effects Analysis

FMEA No.:
DFMEA-001

(Design FMEA)

Page: page 1, totally 3 pages

Made: Xiaodong Qiu

FMEA Date: Nov.10th,2015

Project Name: Injection moulding

Procedure responsible dept: Production Dept

Model year/vehicle types: CRV

Soybean Milk Maker

Important date: Nov.10th,2015

People participated: Develop dept: Gaolin Wei

Sales:Haiyan Wu

PC:Jiannan Yan

Technology Dept: Jianyu Zhou

Purchaser: Yuanyuan Gou

Production dept: Shuwen Dong

QC:Bingxiang Zheng

procedure function requirements	Potential failure mode	Potential effects analysis	severity (S)	grade	potential causes/mechanism s of failure	frequency (O)	Current prevention process control	Current detection process control	detection ability (D)	RPN	recommended measures	Responsibility and target completion date	action results				
													Action Taken	severity (S)	frequency (O)	difficult to check (D)	RPN
scyphus	size changes of handle	handle cover fall off	6	A	PP size change	6	By adjusting the product of the injection molding process, and measure or test the clasp of product size	measure and test product size	3	108	Add the number of button bit in handle design, in order to keep the connection strength	Xiaodong Qiu 2015/08/25	By adjusting the product of the injection molding process, and measure or test product size	6	1	1	6
scyphus	warpage of scyphus handle	Poor appearance break	4	C	high handle wall	6	Add the stiffener to handle wall to prevent deformation	measure and test product size	2	48	If this problem appears, make improvement by Adding the stiffener	Xiaodong Qiu 2015/09/30	Add the stiffener to handle wall to prevent deformation	4	2	1	8
scyphus	Deformation of cup-mouth	Micro switch without power	8	A	PP material deformation. Resulting in a perpendicular direction to connect the cup and handle inward deformation. So that both sides of the tilt, the micro switch column opposite sink, and	3	Adjust the injection molding process, to prevent extrusion	measure and test cup-mouth size	3	72	In the cup packing control the direction of the lateral dimension of no force, stipulate the way of packing	Xiaodong Qiu 2015/09/10	stipulate the cup use egg cell methods to put the packing which do not squeeze each other	8	1	3	24

H-R-P-001-1

Process Failure Mode and Effects Analysis

(PFMEA)

FMEA No.FMEA20150325-01

Page:3

Maker:Wenrong-Huang

FMEA Date (Original):2015.03.25

Item:Welding Improvement

项目:焊接改善

Process Responsibilities: Production welding group

过程职责:生产焊接组

Model year/project

型号/年项目

Key Dates

关键日期

Item	Potential failure mode	Potential consequences of failure modes	Severity	Grade	Potential causes of failure	Occurrence degree	Current process control and Prevention	Current process control detection	Detection rate	RPN	Suggest measures	Responsibility and target completion date	Measure results/检测结果				
													Measures and effective date	Severity	Incidence rate	Detection degree	RPN
	SizeNG 尺寸NG		6	B	● Staff negligence 人员作业疏忽 ● Fixture for bad 工具动作不良	4	● Make the operation standard book 制定作业标准书 ● Make maintenance standards, regular maintenance 定期保养标准, 定期保养、维护	● Visual inspection 目视检测 ● Finished 100% full inspection 完成100%全检	6	144	● Pre-service training of staff 人员岗前培训 ● Regular maintenance 定期维护			6	3	4	72
Clamping required is not in place 焊夹不夹住	Clamping is not in place 焊夹不夹住	Welding error, leak, welding deviation, affect the assembly or use function 焊接误差、漏气、焊接偏差, 影响产品强度或影响使用功能	8	A	● Staff negligence 人员作业疏忽 ● Fixture for bad 工具动作不良 ● Fixture inaccurate 工具定位不准确	4	● Make the operation standard book 制定作业标准书 ● Make maintenance standards, regular maintenance 定期保养标准, 定期保养、维护 ● Regular checking of fixture 工具定期检查	Visual inspection 目视检测	6	192	● Pre-service training of staff 人员岗前培训 ● Regular maintenance 定期维护 ● Make inspection checklist for fixture 工具定期检查表			8	3	4	96
Attachment error 影响装配	Affect product strength or influence the assembly 影响产品强度或影响装配	Staff negligence 人员作业疏忽	8	A	Staff negligence 人员作业疏忽	3	Make the operation standard book 制定作业标准书	Visual inspection 目视检测	4	96	Final inspection personnel do 100% full inspection for each bead with mark.			8	2	2	32
Attachment error 影响装配	Influence assembly 影响装配	No mistake proofing fixture 未设置防错工装	7	A	No mistake proofing fixture 未设置防错工装	3	Make the operation standard book 制定作业标准书	Visual inspection 目视检测	5	125	● Increase the mistake proofing devices 增加防错装置 ● Inspection for final inspection tools 尽量使用工具			7	2	4	56
False welding 假焊	Lack of strength, affect the use of function 强度不足, 影响使用功能	9	A	Current, voltage, welding angle, speed setting is not reasonable 电流、电压、焊接角度、速度设置不合理	4	● Welding process guidance making 制作焊接工艺指导书 ● Condition confirmation check 加工条件确认校核 ● Confirm the failure test on a regular basis.	Destructive testing 破坏式检测	8	268	After the procedure is set up to confirm the processing conditions, the execution and marking of the failure test is performed.			9	3	4	108	

Production Device <<<



Reaction Injection Molding (RIM)
High Pressure Machine
KRAUSS MAFFEI
Made in Germany!

KRAUSS MAFFEI

Finehope has successively introduced many of the world's most advanced German KraussMaffei high-pressure injection machines since 2010.



Self-invented fully automatic production line

Finehope independently developed a number of fully automatic PU injection production lines since 2010. These production lines reduce production costs and meet customer delivery requirements.

0



Welding Robots

Since 2016, Finehope has continued to purchase welding robots and automatic fixture turntables for welding metal parts. The independent processing of accessories saves the waiting time and procurement cost of outsourcing processing.



Machine cnc

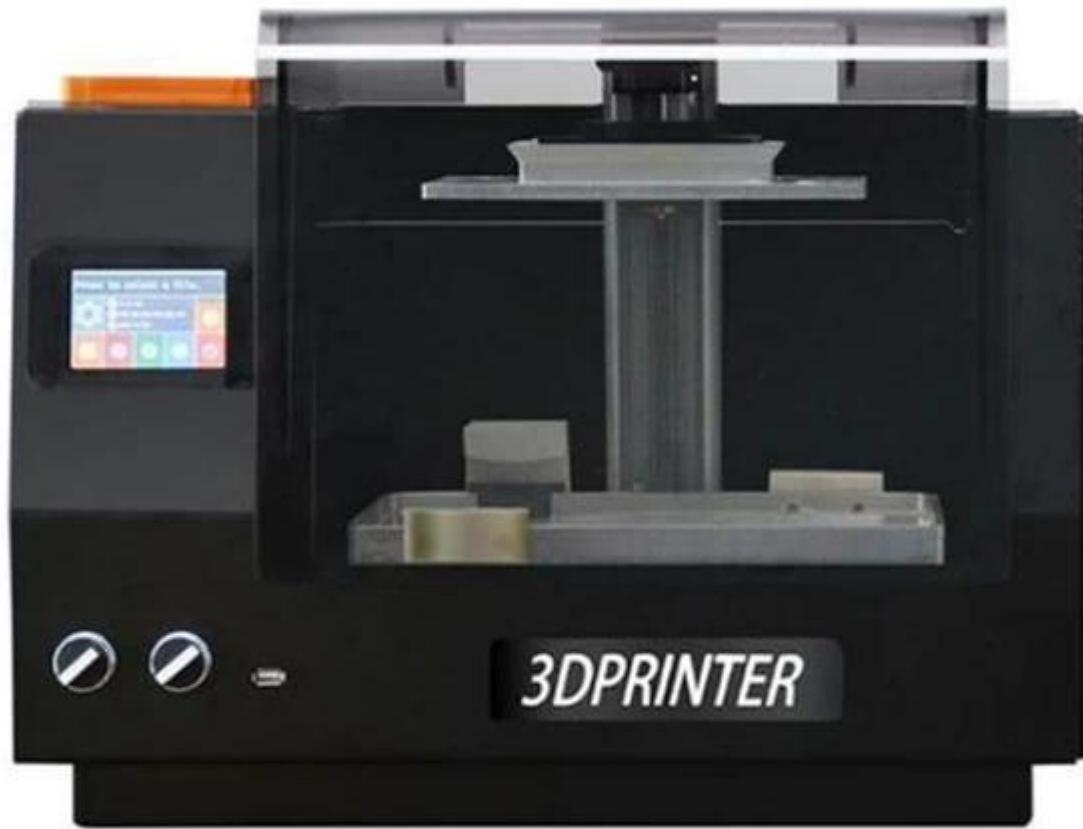
Finehope has continued to purchase CNC equipment since 2016. CNC (Computer Numerically Controlled) machining is a manufacturing process in which pre-programmed computer software dictates the movement of factory tools and machinery. Using this type of machine versus manual machining can result in improved accuracy, increased production speeds, enhanced safety, increased efficiency and most importantly, help customers save costs and improve product quality.



Mould Release Agent Painting Robot

Since 2019, Finehope has purchased robots for spraying water-based release agents to improve the

working environment, improve spraying quality and material utilization, and reduce les coûts de main-d'œuvre.



Imprimante 3D

Finehope started to purchase 3D printers in 2015. 3D printing can realize rapid proofing of new product prototypes and templates for resin molds, and can also be used for faster and cheaper small batch production.

EN OUTRE

En plus de ce qui précède, we also have more powerful 19-year supply chain management capabilities, with supporting processing equipment and capabilities which not listed above. Nous have strict regulations and requirements for their qualification review, quality control plan and incoming quality batch management.

We can do carbon fiber, glass fiber, wood products, hardware, etc. In large quantities, we have suppliers with stable quality and output to cooperate.

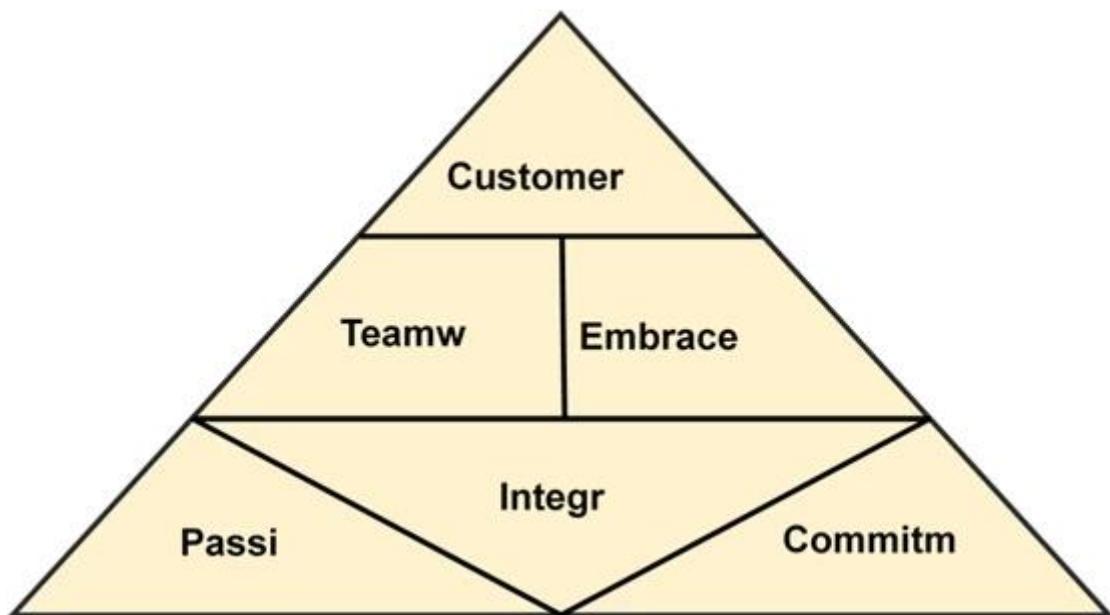
Social Responsabilité

- Strictly follow SA8000
- public-spirited



Voluntary tree planting after Super Typhoon Meranti 2016

UN Value-based Company



Polyurathanemoussedes produits avoir besoin, bienvenue Contactez nous.

Amanda



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Mob:86-18050099072