



**DMF/ A
report**

FREE

Mould

3D Design

**Product Inspection
Standard Setting**

Free Product Inspection Standard Setting:
In addition to the usual quantification of product physical properties and appearance standards, we will add REACH, RoHS, FDA, CA-65, or CFC Free to the standards according to customer needs.

Free Mould Opening:
Large order quantity with mould cost free.

Free 3D Design:
Finehope help customer design the desired product or modify the design for free.

Free DFM/A Report:
Finehope will show details and solutions of manufacturability and assemblability through PPT to help customers reduce trouble.



Art martial de Teakondow de mousse d'unité centrale de polyuréthane protègent le casque de garde de tête

Catégorie : CASQUE PU

Matériau : polyuréthane PU - mousse à peau intégrale

Densité : 200-250kg/m3

Forme : selon les exigences du client en matière de conception de produits et de moules personnalisés

Couleur : noir, gris et autres couleurs peuvent être personnalisés sur demande.

Application: les enfants s'assoient au sol

Conditionnement : CARTON standard

Conditions de paiement : 30 % d'acompte, de paiement et de livraison.

MOQ : 200 pièces

Lieu d'expédition : Chine • Fujian • Xiamen

Conforme à la certification : Rosh, Reach, EN71-3, phtalique 6P

Autres : OEM chinois et usines de transformation, spécialisées dans la production de produits en PU, Y compris les accessoires (fer, bois, plastiques, etc.).



Finehope a obtenu le certificat ISO 9001 en continu DEPUIS 2003.

Certification IATF16949 :

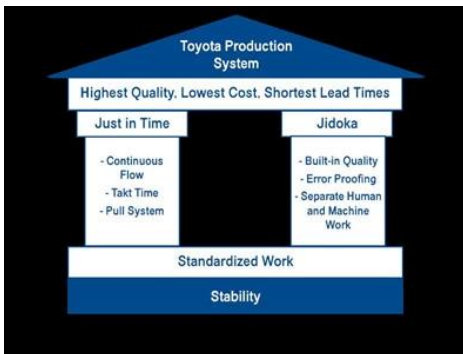
[Chine usine de produits en mousse pu](#) Finehope a passé la certification IATF16949 des systèmes de gestion de la qualité automobile en 2021. Plus de 50 documents garantissent la progression du développement de nouveaux produits, la qualité, le délai de livraison et le coût des produits d'essai et de production de masse. Depuis la coopération entre Finehope et Caterpillar en 2007, Finehope a utilisé le système de gestion de la qualité automobile pour l'introduction du nouveau produit, en utilisant les cinq outils de SPC, MSA, FMEA, APQP et PPAP, qui ont remporté les éloges des dirigeants de Caterpillar et ont établi un partenariat à long terme que je connais.

Our Advantages



Capacités de recherche et de développement de matières premières PU

DEPUIS 2002, Finehope s'est engagé dans la conception et la fabrication de produits en mousse moulée PU. La recherche et le développement indépendants de matériaux de formule et une capacité de production stable sont la base de l'assurance qualité. Finehope PEUT AJUSTER LA FORMULE DU PRODUIT À TOUT MOMENT SELON LES BESOINS PERSONNALISÉS DES CLIENTS "Des produits personnalisés, tels que les exigences de dureté, d'élasticité, de support, de toucher, de densité, de couleur et d'autres propriétés physiques et chimiques, et peuvent établir des exigences de formulation conformes aux lois et réglementations de divers pays. Bien sûr, une bonne formule doit également prendre en compte le meilleur rapport coût-performance. Qualité de développement, délai et coût de livraison.



Capacité de gestion scientifique

Finehope met l'accent sur l'importance du système de production Toyota et du modèle de coaching d'entreprise pour optimiser l'efficacité de la gestion. Amélioration continue L'efficacité et la qualité de tous les employés, du personnel de gestion et de production ont été efficacement et continuellement améliorées, les coûts de gestion et de production ont été continuellement réduits, mais plus important que l'efficacité et le coût est la culture de la croissance des employés grâce à l'amélioration continue, car c'est le cœur du développement durable de l'entreprise.



Capacités de conception et de fabrication d'équipements d'automatisation

[Usine de casque de boxe léger en Chine](#) La capacité de Finehope à concevoir et à fabriquer des équipements d'automatisation est rare dans l'industrie. En participant à la conception d'un nouvel équipement de mélange d'injection de Pu et à la transformation de l'automatisation de la chaîne de production, pour garantir que, sous la concurrence de la Chine, le dividende démographique est réduit et que les coûts de main-d'œuvre continuent d'augmenter, l'efficacité de la production peut également être améliorée, les coûts de main-d'œuvre et de matériaux peuvent être réduits. De plus, les capacités continues de conception et de fabrication d'équipements clés tels que les appareils, les équipements spéciaux et les moules automatiques sont également les raisons pour lesquelles Finehope EST dans une position de leader dans tous les aspects. La capacité de Finehope à réduire continuellement les coûts et à innover les produits peut aider les clients à apporter une plus grande valeur. Par conséquent, IT EST un partenaire fiable à long terme de nombreuses entreprises du Fortune 500 et des entreprises leaders du secteur.



Le raffinement de Finehope réduit les problèmes pour les clients, car il réduit la négligence sur le système de processus humain et la capacité d'acquérir une expérience professionnelle accumulée en continu, ce qui peut garantir que tous les nouveaux projets sont achevés dans les plus brefs délais.

Famous customer

Cooperation experience



FAQ

1. Pourquoi avez-vous choisi Finehope ?

[Chine fournisseur de casque de vitesse de tête d'unité centrale](#) Finehope est le fabricant de PU le plus professionnel en Chine, qui dispose d'une équipe de R & D professionnelle, d'un équipement de production de Pu avancé, d'un équipement de test professionnel et d'un système de gestion de la qualité parfait. Nous avons une expérience de coopération de 12 ans avec cat, Fiat, TVH, Stiga et d'autres entreprises célèbres. Nous leur fournissons un service en une étape de la R & D à la production pour satisfaire leurs besoins de personnalisation.

2. Quels sont les avantages de choisir Finehope ?

- 1) Assurance qualité du produit, garantie de livraison, bon service après-vente.
- 2) Rentable, efficacité de développement rapide, fonctionnement professionnel avec intégrité.
- 3) Finehope procédera à toutes les analyses de test, puis élaborera des normes de test pour réduire les différends entre les normes de qualité Clients et fabricants.
- 4) Mode de gestion de la production au plus juste.
- 5) Aider les clients à développer et concevoir de nouveaux produits.
- 6) Possède une riche expérience dans la conception et le traitement de produits en polyuréthane.
- 7) Finehope EST une entreprise de haute technologie en Chine avec des brevets d'invention nationaux et internationaux, une technologie et une propriété intellectuelle propriété.

3. Quelle est la différence entre Finehope et les pairs nationaux ?

- 1) Assurance qualité : Planification avancée de la qualité (APQP).

- 2) Finehope possède une riche expérience au service des grandes entreprises internationales.
- 3) Dispose d'une équipe de recherche scientifique professionnelle sur les matériaux en polyuréthane.
- 4) Possède une capacité de conception, de fabrication et d'innovation indépendante des équipements de production et des moules.
- 5) A UNE ÉQUIPE D'INGÉNIEURS QUI EST RESPONSABLE DU SYSTÈME D'ASSURANCE QUALITÉ ET DU CONTRÔLE QUALITÉ.

4. Quelles sont les différences entre Finehope et ses homologues européens et américains ?

- 1) A une chaîne d'approvisionnement de soutien parfaite et mature.
- 2) Réduction des coûts de moulage.
- 3) Haute efficacité de la capacité de développement et de conception et temps de traitement court.
- 4) Avantage de coût et bonne attitude de service.

5. Quelles sont les applications des produits Pu ?

Voiture, machines d'ingénierie, équipement de fitness sportif, machines médicales et articles ménagers quotidiens, etc.



About us







Our Certification





Alibaba Verified Supplier Certificate

Since 2007, Finehope has continuously passed TUV certification and has become an Alibaba Verified Supplier. Verified Supplier is a high-quality supplier verified by the authoritative strength of Alibaba platform. Through online and offline on-site audits, the merchants' corporate qualifications, product qualifications, corporate capabilities, and other comprehensive strengths are reviewed and verification.



Integration of Informationization and Industrialization Management System Certificate

The certificate is assessed by the Xiamen Municipal Government and issued by the Shanghai Academy of Quality Management Science. This certificate reflects the level of Finehope's in-depth integration of informatization and industrialization. Finehope will continue to take a new path of industrialization; use information technology as the support to transform and upgrade traditional kinetic energy, cultivate new kinetic energy, and pursue a sustainable development model.



Xiamen Growth-oriented Micro, Small & Medium Enterprises

Finehope has been rated as "Xiamen Growth-oriented Micro, Small & Medium Enterprises" since 2019. It is the scoring result of the Xiamen Municipal Government based on Finehope's various comprehensive indicators, growth models, brand strength in the industry, and good corporate reputation, then issue this certificate. It is a proof that Finehope stands out among thousands of small and medium-sized enterprises in the city.



Work Safety Standardization Certificate

Manufacturing safety is important to prevent or lessen the risk of workplace injury, illness, and death.

Finehope General Manager Tiger Side: "Only those manufacturing facilities which continue to emphasize safety as a top-level issue will remain highly productive and competitive in today's marketplace."

Finehope must be proactive about employee safety. Without a focus on safety, can place their employees at risk, cause fire and face expensive property damage and affect delivery.



Xiamen Science And Technology Little Giant Leading Enterprise

Since 2019, Finehope has been selected as the leading company of Xiamen Science and Technology Little Giant. This certificate was jointly issued by five departments of the Xiamen Municipal Government. The selection criteria focus on strategic emerging industries such as new generation information technology, high-end equipment, new materials, new energy, biology and new medicine, energy saving and environmental protection, and marine high-tech. Winning this honor shows that Finehope is at the forefront of the industry in new information technology and new materials.



Fujian Province Pollution Discharge Permit

Pollution discharge permits are the "identity cards" of all entities involved in the discharge of pollutants and are issued by the Xiamen Municipal Environmental Protection Bureau. General Secretary Xi Jinping emphasized that "the ecological environment should be protected like the eyes, and the ecological environment should be treated like life." Premier Li Keqiang said: "Environmental pollution is a hazard to the people's livelihood and the pain of the people's hearts. It must be dealt with an iron fist." The Chinese government's determination to improve the environmental quality of the atmosphere, water bodies, and soil cannot be ignored. Pollution permits are an important factor that must be considered in international procurement. Otherwise, the factory has hidden dangers and will be ordered to stop production, which will affect the delivery date. It can be seen that Finehope is a manufacturer with long-term cooperation and stable delivery.



Xiamen Specialized, Refining, Differentiate, Innovative SMEs

Finehope has been rated as "Xiamen Specialized, Refining, Differentiate, Innovative SMEs" since 2020. "Specialized, Refining, Differentiate, Innovative" refers to SMEs with outstanding main business, strong professional capabilities, strong R&D and innovation capabilities, and development potential. Mainly concentrated in the new generation of information technology, high-end equipment manufacturing, new energy, new materials, biomedicine and other mid-to-high-end industries. Leading in the same industry in terms of market, quality, efficiency or development, with advanced and exemplary. Through this certificate, the government emphasizes and recognizes finehope's "specialization, special innovation" is to encourage innovation and achieve specialization, reform, and specialization. Finehope should continue to take "specialization, special innovation" as the direction, focus on their main business, practice hard work, strengthening innovation, and build the company into a "single champion" or "supporting expert" with unique skills.



FDA certification

Food and Drug Administration (FDA) established in 1906 is a government agency under the passage of the Federal Food and Drugs Act. The FDA Certification is mandatory for placing the products in the USA. This major responsibility of FDA is protecting and managing public health and related authorities by assuring the safety and security of human and biologically generated product. The FDA regulates products including biological products, medical services, cosmetics, prescription drugs and non-prescription drugs, veterinary drugs, tobacco and other radiation emitting products. Finehope has passed FDA certification every year since 2018. FDA approval means that the products produced by Finehope have obtained foreign government certificates (CFG) and can enter the global market smoothly.



Quality Assurance



UNIVERSAL TESTING MACHINE(UTM)



Tensile Test



Tear Resistance Test



Compressive Strength



Indentation Force Deflection

INSPECTION STANDARD



MATERIAL PERFORMANCE TEST REPORT



Customer			
Location	New Zealand		
Customer Code	G1019		
Risk Assessment			
New:	Site ☐	Technology ☐	Process ☐
Other Risks	☐		

Project			
Finehope Contact	Wendy Yang		
Part No.			
Part Name	G1019Y04		
Change Level/Date			
User Plant(s)	Finehope		

Core Team Members	Company/Title	Phone/Fax/E-Mail
Tiger Xu	G.M.	
Yibin Lim	Vice G.M.	
Cindy Wu	Sales Manager	cindy@finehope.com
Liangquan Wan	Project Manager	
Wendy Yang	Sales	wendy@finehope.com

Build Level	Material Required Date	Quantity	No. Concurrent	
			SRCs	Majors
Product Design and Development	21-Jun-21	10		
Product and Process Validation	25-Jun-21	15		

APQP Deliverable	Finehope APQP Reference Only	G Y R	Project Need Date	Supplier Timing Date	Actual Closure Date	Supplier Lead Resp Initials	Finehope Acceptance Complete	Remarks or Assistance Required
AIAG APQP Phase 2 - Product Design and Development								
1. Project Timeline (Synchronized w/Production Time Plan)	2030	G	20-Jun-21	21-Jun-21	21-Jun-21	22-Jun-21	23-Jun-21	
2. Customer Inputs / Requirements	2030	G	23-Jun-21	24-Jun-21	24-Jun-21	25-Jun-21	26-Jun-21	
3. Warranty & Quality Mitigation Plan	2030	G	24-Jun-21	25-Jun-21	25-Jun-21	26-Jun-21	27-Jun-21	
4. Customer Specific Requirements	2030	G	25-Jun-21	26-Jun-21	26-Jun-21	27-Jun-21	28-Jun-21	
5. Design FMEA	2080	G	26-Jun-21	27-Jun-21	27-Jun-21	28-Jun-21	29-Jun-21	
6. Preliminary Bill of Materials (BOM)	2030	G	27-Jun-21	28-Jun-21	28-Jun-21	29-Jun-21	30-Jun-21	
7. Prototype Control Plans	2110	G	28-Jun-21	29-Jun-21	29-Jun-21	30-Jun-21	1-Jul-21	
8. Prototype Builds	2110	G	29-Jun-21	30-Jun-21	30-Jun-21	1-Jul-21	2-Jul-21	
9. Design Verification Plan & Report (DVP&R)	2120	G	30-Jun-21	1-Jul-21	1-Jul-21	2-Jul-21	3-Jul-21	
10. Design / Process Review	2130	G	1-Jul-21	2-Jul-21	2-Jul-21	3-Jul-21	4-Jul-21	
11. Team Feasibility Commitment	2130	G	2-Jul-21	3-Jul-21	3-Jul-21	4-Jul-21	5-Jul-21	
12. APQP Status Sub-Supplier	2130	G	3-Jul-21	4-Jul-21	4-Jul-21	5-Jul-21	6-Jul-21	
13. Production Drawing & Specifications	2220	G	4-Jul-21	5-Jul-21	5-Jul-21	6-Jul-21	7-Jul-21	
14. Subcontractor Purchase Orders (Customer Tooling)	2220	G	5-Jul-21	6-Jul-21	6-Jul-21	7-Jul-21	8-Jul-21	
15. Facilities, Equipment, Tools and Gages	2260	G	6-Jul-21	7-Jul-21	7-Jul-21	8-Jul-21	9-Jul-21	
AIAG APQP Phase 3 - Process Design and Development								
16. Product/Process and Quality System Review	3030	G	9-Jul-21	10-Jul-21	10-Jul-21	10-Jul-21	11-Jul-21	
17. Manufacturing Process Flow Chart	3040	G	11-Jul-21	12-Jul-21	12-Jul-21	12-Jul-21	13-Jul-21	
18. Process FMEA	3100	G	13-Jul-21	14-Jul-21	14-Jul-21	14-Jul-21	15-Jul-21	
19. Pre-Launch Control Plan	3110	G	15-Jul-21	16-Jul-21	16-Jul-21	16-Jul-21	17-Jul-21	
20. Process Work Instructions	3120	G	17-Jul-21	18-Jul-21	18-Jul-21	18-Jul-21	19-Jul-21	
21. Measurement Systems Evaluation	3130	G	19-Jul-21	20-Jul-21	20-Jul-21	20-Jul-21	21-Jul-21	
22. Packaging Specifications & Approvals	3160	G	21-Jul-21	22-Jul-21	22-Jul-21	22-Jul-21	23-Jul-21	
23. Manufacturing Team Training	3170	G	23-Jul-21	24-Jul-21	24-Jul-21	24-Jul-21	25-Jul-21	
AIAG APQP Phase 4 - Product and Process Validation								
24. Subcontractor PPAP Approval	4005	G	9-Jul-21	10-Jul-21	10-Jul-21	10-Jul-21	11-Jul-21	
25. Production Control Plan	4008	G	11-Jul-21	12-Jul-21	12-Jul-21	12-Jul-21	13-Jul-21	
26. Production Readiness Review (PRR)	4009	G	13-Jul-21	14-Jul-21	14-Jul-21	14-Jul-21	15-Jul-21	
27. Production Trial Run (PTR)	4010	G	15-Jul-21	16-Jul-21	16-Jul-21	16-Jul-21	17-Jul-21	
28. Process Capability Studies	4030	G	17-Jul-21	18-Jul-21	18-Jul-21	18-Jul-21	19-Jul-21	
29. Production Validation Plan & Report (PV&R)	4090	G	19-Jul-21	20-Jul-21	20-Jul-21	20-Jul-21	21-Jul-21	
30. Production Part Approval (PPAP)	4110	G	21-Jul-21	22-Jul-21	22-Jul-21	22-Jul-21	23-Jul-21	
AIAG APQP Phase 5 - Feedback, Assessment and Corrective Action								
31. Initial Production Shipment	5005	G	28-Jul-21	30-Jul-21	30-Jul-21	30-Jul-21	31-Jul-21	
32. Production Ramp-up Plan	5005	G	31-Jul-21	2-Aug-21	2-Aug-21	2-Aug-21	3-Aug-21	
33. Full Production Date	5005	G	5-Aug-21	7-Aug-21	7-Aug-21	7-Aug-21	8-Aug-21	
34. Conduct Lessons Learned	5005	G	8-Aug-21	10-Aug-21	10-Aug-21	10-Aug-21	11-Aug-21	

Design Failure Mode and Effects Analysis

(Design FMEA)

FMEA No.:
DFMEA-001

Page: page 1, totally 3 pages

Made: Xiaodong Qiu

FMEA Date: Nov.10th.2015

Product Name: Injection moulding

Procedure responsible dept: Production Dept

Model year/vehicle types: CRV

Soybean Milk Maker

Important date: Nov.10th.2015

People participated: Develop dept:GaoLin Wei

Sales:Haiyan Wu

PC:Jiannan Yan

Technology Dept:Jianyu Zhou

Purchaser:Yuanyuan Gou

Production dept:Shuwen Dong

QC:Bingxiang Zheng

procedure function requirements	Potential failure mode	Potential effects analysis	severity (S)	grade	potential causes/mechanism of failure	frequency (O)	Current prevention process control	Current detection process control	detection (D)	RPN	recommended measures	Responsibility and target completion date	Action Taken	severity (S)	frequency (O)	difficult to check (D)	RPN
scaphus	size changes of handle	handle cover fall off	6	A	PP size change	6	By adjusting the product of the injection molding process, and measure or test the clasp of product size	measure and test product size	3	108	Add the number of button bit in handle design, in order to keep the connection strength	Xiaodong Qiu 2015/08/25	By adjusting the product of the injection molding process, and measure or test product size	6	1	1	6
scaphus	warping of scaphus handle	Poor appearance break	4	C	high handle wall	6	Add the stiffener to handle wall to prevent deformation	measure and test product size	2	48	If this problem appears, make improvement by Adding the stiffener	Xiaodong Qiu 2015/09/30	Add the stiffener to handle wall to prevent deformation	4	2	1	8
scaphus	Deformation of cup-mouth	Micro switch without power	8	A	PP material deformation, Resulting in a perpendicular direction to connect the cup and handle inward deformation, So that both sides of the bit, the micro switch column opposite sink, and	3	Adjust the injection molding process, to prevent extrusion	measure and test cup-mouth size	3	72	in the cup packing control the direction of the lateral dimension of no force, stipulate the way of packing	Xiaodong Qiu 2015/09/10	stipulate the cup use egg cell methods to put the packing which do not squeeze each other	8	1	3	24

H-R-P-001-1

Process Failure Mode and Effects Analysis

(PFMEA)

潜在失效模式和后果分析

FMEA No.FMEA20150325-01

Page 3

Maker:Wenhong-Huang

FMEA Date (Original):2015.03.25

Item:Welding Improvement

Process Responsibilities: Production welding group

Model year/project

Key Dates

Item	Potential failure mode	Potential consequences of failure modes	Severity	Grade	Potential causes of failure	Occurrence degree	Current process control and Prevention	Current process control detection	Detection rate	RPN	Suggest measures	Responsibility and target completion date	Measure results	Severity	Incidence rate	Detection degree	RPN
Request	Request	Request	Request	Request	Request	Request	Request	Request	Request	Request	Request	Request	Request	Request	Request	Request	Request
Clamping is not in place	Clamping is not in place	Welding error, leak welding, affect the assembly or use function	8	A	● Staff negligence ● Future for bad	4	● Make the operation standard book ● Make maintenance standards, regular maintenance	● Visual inspection ● Finished 100% full inspection	6	144	● Pre-service training of staff ● Regular maintenance			6	3	4	72
Clamping required is in place, no missing or welding loaded	Clamping required is in place, no missing or welding loaded	Affect product strength or influence the assembly	8	A	● Staff negligence ● Future for bad ● Future inaccurate	4	● Make the operation standard book ● Make maintenance standards, regular maintenance ● Regular checking of future	Visual inspection	6	192	● Pre-service training of staff ● Regular maintenance ● Make inspection checklist for future			8	3	4	96
Attachme nt missing	Attachme nt missing	Affect product strength or influence the assembly	8	A	Staff negligence	3	Make the operation standard book	Visual inspection	4	96	Final inspection personnel do 100% full inspection for each bead with man			8	2	2	32
Attachme nt error	Attachme nt error	Influence assembly	7	A	No mistake proofing future	3	Make the operation standard book	Visual inspection	6	126	● Increase the mistake proofing devices ● Inspection for final inspection tools			7	2	4	56
False welding	False welding	Lack of strength, affect the use of function	9	A	Current, voltage, welding angle, speed setting is not reasonable	4	● Welding process guidance ● Condition confirmation check ● Confirm the failure test on a regular basis	Destructive testing	8	288	After the procedure is set up to confirm the processing conditions, the execution and marking of the failure test is performed			9	3	4	108

Production Device

KRAUSS MAFFEI

Finehope has successively introduced many of the world's most advanced German KraussMaffei high-pressure injection machines since 2010.



Reaction Injection Molding (RIM)
High Pressure Machine
KRAUSS MAFFEI
Made in Germany!



Self-invented fully automatic production line

Finehope has independently developed a number of fully automatic P-U injection production lines since 2010. These production lines reduce production costs and meet customer delivery requirements.



Welding Robots



Since 2016, Finehope has continued to purchase welding robots and automatic fixture turntables for welding metal parts. The independent processing of accessories saves the waiting time and procurement cost of outsourcing processing.

CNC Machine

Finehope has continued to purchase CNC equipment since 2016. CNC (Computer Numerically Controlled) machining is a manufacturing process in which pre-programmed computer software dictates the movement of factory tools and machinery. Using this type of machine versus manual machining can result in improved accuracy, increased production speeds, enhanced safety, increased efficiency and most importantly, help customers save costs and improve product quality.



Mould Release Agent Painting Robot



Since 2019, Finehope has purchased robots for spraying water-based release agents to improve the working environment, improve spraying quality and material utilization, and reduce labor costs.

3D printer

Finehope started to purchase 3D printers in 2015. 3D printing can realize rapid proofing of new product prototypes and templates for resin molds, and can also be used for faster and cheaper small batch production.





Social Responsibility

- **Audited by Sedex**

(Supplier business ethics information
exchange)

Labor standard · health and safety · Environmental
protection · Business ethics practice

- **Public-spirited**



Voluntary tree planting after Super Typhoon Meranti in 2016

A VALUE-BASED COMPANY

CUSTOMER FIRST

TEAMWORK

EMBRACE CHANGES

PASSION

INTEGRITY

COMMITMENT

Besoin de produits en mousse de polyuréthane, bienvenue contactez-nous.

Amanda



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