

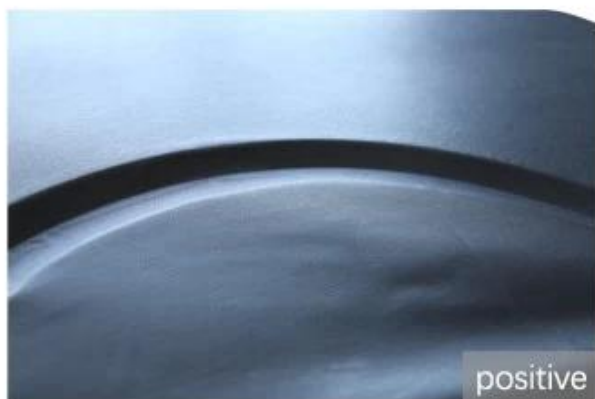
# High Tech Soft PU Foaming Technology

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Using high-quality environmental protection PU material and high-tech foaming technology, it is formed in one, free of harmful substances, healthy and tasteless. The material has good physical properties, no deformation after long pressure and full durability



## PRODUCT DETAILS



positive

The front leather grain design can effectively prevent slip. You don't have to worry about falling when standing on it



back

The bottom grain is wear-resistant and anti sliding layer, waterproof and anti fouling, which can effectively protect the floor and is not easy to curl

# A Variety Of Barber Chairs Are Applicable

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You can customize your chair according to the shape of the hair chair



# DESIGN OF DECOMPRESSION AND ANTI FATIGUE FLOOR MAT

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Scientific and practical design can reduce the influence of gravity, analyze the pressure on the human body, and reduce the damage to the waist, ankle and knee joint caused by standing for a long time. Barbers will prepare such decompression mats for barbers



## PRODUCT INFORMATION

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**Brand:** Finehope

**Colour:** Customizable

**Apply:** Currency

**Place Of Origin:** Xiamen, Fujian

**Texture Of Material:** Polyurethane



## Comfortable Decompression · Standing Pad

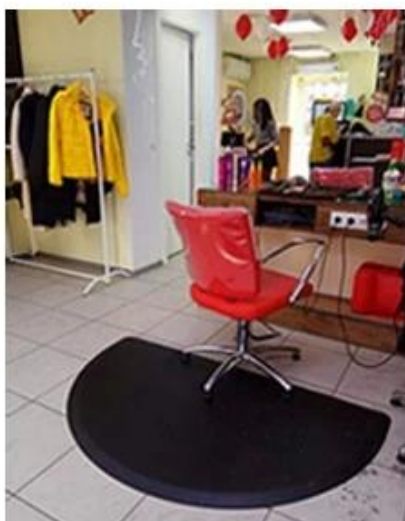
Long standing without fatigue  
Decompression and anti fatigue



# USAGE SCENARIO

## usage scenario of anti fatigue floor mat

Anti fatigue mat for a long time can effectively alleviate the fatigue of barbers standing for a long time. The mat has strong compression resistance and genuine quality assurance. It is the favorite of barbers.



2003 ISO 9001

IATF16949

Finehope 2021 IATF16949 50 2007 Finehope Caterpillar SPC, MSA, FMEA, APQP, PPAP 5 Caterpillar

Our Advantages

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2000 2001 2002 2003 2004  
 2005 2006 2007 2008 2009 2010 2011 2012 2013 2014 2015 2016 2017 2018 2019 2020 2021 2022 2023 2024 2025 2026 2027 2028 2029 2030 2031 2032 2033 2034 2035 2036 2037 2038 2039 2040 2041 2042 2043 2044 2045 2046 2047 2048 2049 2050 2051 2052 2053 2054 2055 2056 2057 2058 2059 2060 2061 2062 2063 2064 2065 2066 2067 2068 2069 2070 2071 2072 2073 2074 2075 2076 2077 2078 2079 2080 2081 2082 2083 2084 2085 2086 2087 2088 2089 2090 2091 2092 2093 2094 2095 2096 2097 2098 2099 2100 2101 2102 2103 2104 2105 2106 2107 2108 2109 2110 2111 2112 2113 2114 2115 2116 2117 2118 2119 2120 2121 2122 2123 2124 2125 2126 2127 2128 2129 2130 2131 2132 2133 2134 2135 2136 2137 2138 2139 2140 2141 2142 2143 2144 2145 2146 2147 2148 2149 2150 2151 2152 2153 2154 2155 2156 2157 2158 2159 2160 2161 2162 2163 2164 2165 2166 2167 2168 2169 2170 2171 2172 2173 2174 2175 2176 2177 2178 2179 2180 2181 2182 2183 2184 2185 2186 2187 2188 2189 2190 2191 2192 2193 2194 2195 2196 2197 2198 2199 2200 2201 2202 2203 2204 2205 2206 2207 2208 2209 2210 2211 2212 2213 2214 2215 2216 2217 2218 2219 2220 2221 2222 2223 2224 2225 2226 2227 2228 2229 2230 2231 2232 2233 2234 2235 2236 2237 2238 2239 2240 2241 2242 2243 2244 2245 2246 2247 2248 2249 2250 2251 2252 2253 2254 2255 2256 2257 2258 2259 2260 2261 2262 2263 2264 2265 2266 2267 2268 2269 2270 2271 2272 2273 2274 2275 2276 2277 2278 2279 2280 2281 2282 2283 2284 2285 2286 2287 2288 2289 2290 2291 2292 2293 2294 2295 2296 2297 2298 2299 2300 2301 2302 2303 2304 2305 2306 2307 2308 2309 2310 2311 2312 2313 2314 2315 2316 2317 2318 2319 2320 2321 2322 2323 2324 2325 2326 2327 2328 2329 2330 2331 2332 2333 2334 2335 2336 2337 2338 2339 2340 2341 2342 2343 2344 2345 2346 2347 2348 2349 2350 2351 2352 2353 2354 2355 2356 2357 2358 2359 2360 2361 2362 2363 2364 2365 2366 2367 2368 2369 2370 2371 2372 2373 2374 2375 2376 2377 2378 2379 2380 2381 2382 2383 2384 2385 2386 2387 2388 2389 2390 2391 2392 2393 2394 2395 2396 2397 2398 2399 2400 2401 2402 2403 2404 2405 2406 2407 2408 2409 2410 2411 2412 2413 2414 2415 2416 2417 2418 2419 2420 2421 2422 2423 2424 2425 2426 2427 2428 2429 2430 2431 2432 2433 2434 2435 2436 2437 2438 2439 2440 2441 2442 2443 2444 2445 2446 2447 2448 2449 2450 2451 2452 2453 2454 2455 2456 2457 2458 2459 2460 2461 2462 2463 2464 2465 2466 2467 2468 2469 2470 2471 2472 2473 2474 2475 2476 2477 2478 2479 2480 2481 2482 2483 2484 2485 2486 2487 2488 2489 2490 2491 2492 2493 2494 2495 2496 2497 2498 2499 2500 2501 2502 2503 2504 2505 2506 2507 2508 2509 2510 2511 2512 2513 2514 2515 2516 2517 2518 2519 2520 2521 2522 2523 2524 2525 2526 2527 2528 2529 2530 2531 2532 2533 2534 2535 2536 2537 2538 2539 2540 2541 2542 2543 2544 2545 2546 2547 2548 2549 2550 2551 2552 2553 2554 2555 2556 2557 2558 2559 2560 2561 2562 2563 2564 2565 2566 2567 2568 2569 2570 2571 2572 2573 2574 2575 2576 2577 2578 2579 2580 2581 2582 2583 2584 2585 2586 2587 2588 2589 2590 2591 2592 2593 2594 2595 2596 2597 2598 2599 2600 2601 2602 2603 2604 2605 2606 2607 2608 2609 2610 2611 2612 2613 2614 2615 2616 2617 2618 2619 2620 2621 2622 2623 2624 2625 2626 2627 2628 2629 2630 2631 2632 2633 2634 2635 2636 2637 2638 2639 2640 2641 2642 2643 2644 2645 2646 2647 2648 2649 2650 2651 2652 2653 2654 2655 2656 2657 2658 2659 2660 2661 2662 2663 2664 2665 2666 2667 2668 2669 2670 2671 2672 2673 2674 2675 2676 2677 2678 2679 2680 2681 2682 2683 2684 2685 2686 2687 2688 2689 2690 2691 2692 2693 2694 2695 2696 2697 2698 2699 2700 2701 2702 2703 2704 2705 2706 2707 2708 2709 2710 2711 2712 2713 2714 2715 2716 2717 2718 2719 2720 2721 2722 2723 2724 2725 2726 2727 2728 2729 2730 2731 2732 2733 2734 2735 2736 2737 2738 2739 2740 2741 2742 2743 2744 2745 2746 2747 2748 2749 2750 2751 2752 2753 2754 2755 2756 2757 2758 2759 2760 2761 2762 2763 2764 2765 2766 2767 2768 2769 2770 2771 2772 2773 2774 2775 2776 2777 2778 2779 2780 2781 2782 2783 2784 2785 2786 2787 2788 2789 2790 2791 2792 2793 2794 2795 2796 2797 2798 2799 2800 2801 2802 2803 2804 2805 2806 2807 2808 2809 2810 2811 2812 2813 2814 2815 2816 28

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### 3. 如何设计调查问卷?

- 1) **APQP**: APQP(Advanced Quality Planning).
- 2) **Finehope**: Finehope 公司 内部 质量 管理 系统。
- 3) **ISO 9001**: ISO 9001 国际 标准 质量管理体系。
- 4) **ISO 14001**: ISO 14001 国际 标准 环境 管理体系。
- 5) **ISO 45001**: ISO 45001 国际 标准 职业 健康安全 管理体系。

#### 4. Finehope □ □ □ □ □ □ □ □ □ □ ?

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## About us









## Our Certification



2019-2020年度

Finehope 2019年度“厦门市成长型中小微企业”

Finehope 2019年度“厦门市成长型中小微企业”  
厦门市工业和信息化局  
厦门市中小企业发展办公室  
二〇一九年五月

2020-2022年度

Finehope 2020年度“厦门市专精特新中小企业”  
厦门市工业和信息化局  
厦门市中小企业发展办公室  
二〇二〇年八月

2019-2021年度

2019年度 Finehope Xiamen Science and Technology Little Giant  
厦门市科学技术局  
厦门市中小企业发展办公室  
二〇一九年一月



Figure 3

Figure 3 shows the various awards and certifications that Finehope has received. In 2018, Finehope was awarded the Xiamen Growth-oriented Micro, Small & Medium Enterprises (CFG) award. In 2020, Finehope was awarded the Xiamen Specialized, Refined, Differentiated, Innovative SMEs award. In 2021, Finehope was awarded the Xiamen Science and Technology Little Giant Leading Enterprise award. Finehope also received the Fiscal Year 2020 Certification of Registration from Sunjo FDA, the SAQM Quality Management System Certificate, and the Safety Production Standardization Certificate.

Figure 4

Figure 4 shows the various awards and certifications that Finehope has received. In 2018, Finehope was awarded the Xiamen Growth-oriented Micro, Small & Medium Enterprises (CFG) award. In 2020, Finehope was awarded the Xiamen Specialized, Refined, Differentiated, Innovative SMEs award. In 2021, Finehope was awarded the Xiamen Science and Technology Little Giant Leading Enterprise award. Finehope also received the Fiscal Year 2020 Certification of Registration from Sunjo FDA, the SAQM Quality Management System Certificate, and the Safety Production Standardization Certificate.

Figure 5

Figure 5 shows the various awards and certifications that Finehope has received. In 2018, Finehope was awarded the Xiamen Growth-oriented Micro, Small & Medium Enterprises (CFG) award. In 2020, Finehope was awarded the Xiamen Specialized, Refined, Differentiated, Innovative SMEs award. In 2021, Finehope was awarded the Xiamen Science and Technology Little Giant Leading Enterprise award. Finehope also received the Fiscal Year 2020 Certification of Registration from Sunjo FDA, the SAQM Quality Management System Certificate, and the Safety Production Standardization Certificate.



Figure 6

Figure 6 shows the various awards and certifications that Finehope has received. In 2018, Finehope was awarded the Xiamen Growth-oriented Micro, Small & Medium Enterprises (CFG) award. In 2020, Finehope was awarded the Xiamen Specialized, Refined, Differentiated, Innovative SMEs award. In 2021, Finehope was awarded the Xiamen Science and Technology Little Giant Leading Enterprise award. Finehope also received the Fiscal Year 2020 Certification of Registration from Sunjo FDA, the SAQM Quality Management System Certificate, and the Safety Production Standardization Certificate.

Figure 7

Figure 7 shows the various awards and certifications that Finehope has received. In 2018, Finehope was awarded the Xiamen Growth-oriented Micro, Small & Medium Enterprises (CFG) award. In 2020, Finehope was awarded the Xiamen Specialized, Refined, Differentiated, Innovative SMEs award. In 2021, Finehope was awarded the Xiamen Science and Technology Little Giant Leading Enterprise award. Finehope also received the Fiscal Year 2020 Certification of Registration from Sunjo FDA, the SAQM Quality Management System Certificate, and the Safety Production Standardization Certificate.



## Quality Assurance



UNIVERSAL TESTING MACHINE(UTM)



Tensile Test



Tear Resistance Test



Compressive Strength



Indentation Force Deflection

## INSPECTION STANDARD



## MATERIAL PERFORMANCE TEST REPORT



|                        |                               |                                     |                                  |
|------------------------|-------------------------------|-------------------------------------|----------------------------------|
| <b>Customer</b>        |                               |                                     |                                  |
| <b>Location</b>        | New Zealand                   |                                     |                                  |
| <b>Customer Code</b>   | G1019                         |                                     |                                  |
| <b>Risk Assessment</b> |                               |                                     |                                  |
| <b>New:</b>            | Site <input type="checkbox"/> | Technology <input type="checkbox"/> | Process <input type="checkbox"/> |
| <b>Other Risks</b>     | <input type="checkbox"/>      |                                     |                                  |

|                          |            |  |  |
|--------------------------|------------|--|--|
| <b>Project</b>           |            |  |  |
| <b>Finehope Contact</b>  | Wendy Yang |  |  |
| <b>Part No.</b>          |            |  |  |
| <b>Part Name</b>         | G1019Y04   |  |  |
| <b>Change Level/Date</b> |            |  |  |
| <b>User Plant(s)</b>     | Finehope   |  |  |

| Core Team Members | Company/Title   | Phone/Fax/E-Mail   |
|-------------------|-----------------|--------------------|
| Tiger Xu          | G.M.            |                    |
| Yibin Lim         | Vice G.M.       |                    |
| Cindy Wu          | Sales Manager   | cindy@finehope.com |
| Liangquan Wan     | Project Manager |                    |
| Wendy Yang        | Sales           | wendy@finehope.com |

| Build Level                    | Material Required Date | Quantity | No. Concurrent |        |
|--------------------------------|------------------------|----------|----------------|--------|
|                                |                        |          | SRCs           | Majors |
| Product Design and Development | 21-Jun-21              | 10       |                |        |
| Product and Process Validation | 25-Jun-21              | 15       |                |        |
|                                |                        |          |                |        |
|                                |                        |          |                |        |

| APQP Deliverable                                                      | Finehope APQP Reference Only | G<br>Y<br>R | Project Need Date | Supplier Timing Date | Actual Closure Date | Supplier Lead Resp Initials | Finehope Acceptance Complete | Remarks or Assistance Required |
|-----------------------------------------------------------------------|------------------------------|-------------|-------------------|----------------------|---------------------|-----------------------------|------------------------------|--------------------------------|
| <b>AIAG APQP Phase 2 - Product Design and Development</b>             |                              |             |                   |                      |                     |                             |                              |                                |
| 1. Project Timeline (Synchronized w/Production Time Plan)             | 2030                         | G           | 20-Jun-21         | 21-Jun-21            | 21-Jun-21           | 22-Jun-21                   | 23-Jun-21                    |                                |
| 2. Customer Inputs / Requirements                                     | 2030                         | G           | 23-Jun-21         | 24-Jun-21            | 24-Jun-21           | 25-Jun-21                   | 26-Jun-21                    |                                |
| 3. Warranty & Quality Mitigation Plan                                 | 2030                         | G           | 24-Jun-21         | 25-Jun-21            | 25-Jun-21           | 26-Jun-21                   | 27-Jun-21                    |                                |
| 4. Customer Specific Requirements                                     | 2030                         | G           | 25-Jun-21         | 26-Jun-21            | 26-Jun-21           | 27-Jun-21                   | 28-Jun-21                    |                                |
| 5. Design FMEA                                                        | 2080                         | G           | 26-Jun-21         | 27-Jun-21            | 27-Jun-21           | 28-Jun-21                   | 29-Jun-21                    |                                |
| 6. Preliminary Bill of Materials (BOM)                                | 2030                         | G           | 27-Jun-21         | 28-Jun-21            | 28-Jun-21           | 29-Jun-21                   | 30-Jun-21                    |                                |
| 7. Prototype Control Plans                                            | 2110                         | G           | 28-Jun-21         | 29-Jun-21            | 29-Jun-21           | 30-Jun-21                   | 1-Jul-21                     |                                |
| 8. Prototype Builds                                                   | 2110                         | G           | 29-Jun-21         | 30-Jun-21            | 30-Jun-21           | 1-Jul-21                    | 2-Jul-21                     |                                |
| 9. Design Verification Plan & Report (DVP&R)                          | 2120                         | G           | 30-Jun-21         | 1-Jul-21             | 1-Jul-21            | 2-Jul-21                    | 3-Jul-21                     |                                |
| 10. Design / Process Review                                           | 2130                         | G           | 1-Jul-21          | 2-Jul-21             | 2-Jul-21            | 3-Jul-21                    | 4-Jul-21                     |                                |
| 11. Team Feasibility Commitment                                       | 2130                         | G           | 2-Jul-21          | 3-Jul-21             | 3-Jul-21            | 4-Jul-21                    | 5-Jul-21                     |                                |
| 12. APQP Status Sub-Supplier                                          | 2130                         | G           | 3-Jul-21          | 4-Jul-21             | 4-Jul-21            | 5-Jul-21                    | 6-Jul-21                     |                                |
| 13. Production Drawing & Specifications                               | 2220                         | G           | 4-Jul-21          | 5-Jul-21             | 5-Jul-21            | 6-Jul-21                    | 7-Jul-21                     |                                |
| 14. Subcontractor Purchase Orders (Customer Tooling)                  | 2220                         | G           | 5-Jul-21          | 6-Jul-21             | 6-Jul-21            | 7-Jul-21                    | 8-Jul-21                     |                                |
| 15. Facilities, Equipment, Tools and Gages                            | 2260                         | G           | 6-Jul-21          | 7-Jul-21             | 7-Jul-21            | 8-Jul-21                    | 9-Jul-21                     |                                |
| <b>AIAG APQP Phase 3 - Process Design and Development</b>             |                              |             |                   |                      |                     |                             |                              |                                |
| 16. Product/Process and Quality System Review                         | 3030                         | G           | 9-Jul-21          | 10-Jul-21            | 10-Jul-21           | 10-Jul-21                   | 11-Jul-21                    |                                |
| 17. Manufacturing Process Flow Chart                                  | 3040                         | G           | 11-Jul-21         | 12-Jul-21            | 12-Jul-21           | 12-Jul-21                   | 13-Jul-21                    |                                |
| 18. Process FMEA                                                      | 3100                         | G           | 13-Jul-21         | 14-Jul-21            | 14-Jul-21           | 14-Jul-21                   | 15-Jul-21                    |                                |
| 19. Pre-Launch Control Plan                                           | 3110                         | G           | 15-Jul-21         | 16-Jul-21            | 16-Jul-21           | 16-Jul-21                   | 17-Jul-21                    |                                |
| 20. Process Work Instructions                                         | 3120                         | G           | 17-Jul-21         | 18-Jul-21            | 18-Jul-21           | 18-Jul-21                   | 19-Jul-21                    |                                |
| 21. Measurement Systems Evaluation                                    | 3130                         | G           | 19-Jul-21         | 20-Jul-21            | 20-Jul-21           | 20-Jul-21                   | 21-Jul-21                    |                                |
| 22. Packaging Specifications & Approvals                              | 3160                         | G           | 21-Jul-21         | 22-Jul-21            | 22-Jul-21           | 22-Jul-21                   | 23-Jul-21                    |                                |
| 23. Manufacturing Team Training                                       | 3170                         | G           | 23-Jul-21         | 24-Jul-21            | 24-Jul-21           | 24-Jul-21                   | 25-Jul-21                    |                                |
| <b>AIAG APQP Phase 4 - Product and Process Validation</b>             |                              |             |                   |                      |                     |                             |                              |                                |
| 24. Subcontractor PPAP Approval                                       | 4005                         | G           | 9-Jul-21          | 10-Jul-21            | 10-Jul-21           | 10-Jul-21                   | 11-Jul-21                    |                                |
| 25. Production Control Plan                                           | 4008                         | G           | 11-Jul-21         | 12-Jul-21            | 12-Jul-21           | 12-Jul-21                   | 13-Jul-21                    |                                |
| 26. Production Readiness Review (PRR)                                 | 4009                         | G           | 13-Jul-21         | 14-Jul-21            | 14-Jul-21           | 14-Jul-21                   | 15-Jul-21                    |                                |
| 27. Production Trial Run (PTR)                                        | 4010                         | G           | 15-Jul-21         | 16-Jul-21            | 16-Jul-21           | 16-Jul-21                   | 17-Jul-21                    |                                |
| 28. Process Capability Studies                                        | 4030                         | G           | 17-Jul-21         | 18-Jul-21            | 18-Jul-21           | 18-Jul-21                   | 19-Jul-21                    |                                |
| 29. Production Validation Plan & Report (PV&R)                        | 4090                         | G           | 19-Jul-21         | 20-Jul-21            | 20-Jul-21           | 20-Jul-21                   | 21-Jul-21                    |                                |
| 30. Production Part Approval (PPAP)                                   | 4110                         | G           | 21-Jul-21         | 22-Jul-21            | 22-Jul-21           | 22-Jul-21                   | 23-Jul-21                    |                                |
| <b>AIAG APQP Phase 5 - Feedback, Assessment and Corrective Action</b> |                              |             |                   |                      |                     |                             |                              |                                |
| 31. Initial Production Shipment                                       | 5005                         | G           | 28-Jul-21         | 30-Jul-21            | 30-Jul-21           | 30-Jul-21                   | 31-Jul-21                    |                                |
| 32. Production Ramp-up Plan                                           | 5005                         | G           | 31-Jul-21         | 2-Aug-21             | 2-Aug-21            | 2-Aug-21                    | 3-Aug-21                     |                                |
| 33. Full Production Date                                              | 5005                         | G           | 5-Aug-21          | 7-Aug-21             | 7-Aug-21            | 7-Aug-21                    | 8-Aug-21                     |                                |
| 34. Conduct Lessons Learned                                           | 5005                         | G           | 8-Aug-21          | 10-Aug-21            | 10-Aug-21           | 10-Aug-21                   | 11-Aug-21                    |                                |

## Design Failure Mode and Effects Analysis

### (Design FMEA)

FMEA No.:  
DFMEA-001

Page: page 1, totally 3 pages

Made: Xiaodong Qiu

FMEA Date: Nov.10th.2015

Product Name: Injection moulding

Procedure responsible dept: Production Dept

Model year/vehicle types: CRV

Soybean Milk Maker

Important date: Nov.10th.2015

People participated: Develop dept:GaoLin Wei

Sales:Haiyan Wu

PC:Jiannan Yan

Technology Dept:Jianyu Zhou

Purchaser:Yuanyuan Gou

Production dept:Shuwen Dong

QC:Bingxiang Zheng

| procedure function requirements | Potential failure mode    | Potential effects analysis | severity (S) | grade | potential causes/mechanism of failure                                                                                                                                                       | frequency (O) | Current prevention process control                                                                       | Current detection process control | detection (D) | RPN | recommended measures                                                                                        | Responsibility and target completion date | Action Taken                                                                                                       | severity (S) | frequency (O) | difficult to check (D) | RPN |
|---------------------------------|---------------------------|----------------------------|--------------|-------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|----------------------------------------------------------------------------------------------------------|-----------------------------------|---------------|-----|-------------------------------------------------------------------------------------------------------------|-------------------------------------------|--------------------------------------------------------------------------------------------------------------------|--------------|---------------|------------------------|-----|
| scaphus                         | size changes of handle    | handle cover fall off      | 6            | A     | PP size change                                                                                                                                                                              | 6             | By adjusting the product of the injection molding process, and measure or test the clasp of product size | measure and test product size     | 3             | 108 | Add the number of button bit in handle design, in order to keep the connection strength                     | Xiaodong Qiu 2015/08/25                   | By adjusting the product of the injection molding process, and measure or test product size                        | 6            | 1             | 1                      | 6   |
| scaphus                         | warping of scaphus handle | Poor appearance break      | 4            | C     | high handle wall                                                                                                                                                                            | 6             | Add the stiffener to handle wall to prevent deformation                                                  | measure and test product size     | 2             | 48  | If this problem appears, make improvement by adding the stiffener                                           | Xiaodong Qiu 2015/09/30                   | Add the stiffener to handle wall to prevent deformation                                                            | 4            | 2             | 1                      | 8   |
| scaphus                         | Deformation of cup-mouth  | Micro switch without power | 8            | A     | PP material deformation, Resulting in a perpendicular direction to connect the cup and handle inward deformation, So that both sides of the bit, the micro switch column opposite sink, and | 3             | Adjust the injection molding process, to prevent extrusion                                               | measure and test cup-mouth size   | 3             | 72  | in the cup packing control the direction of the lateral dimension of no force, stipulate the way of packing | Xiaodong Qiu 2015/09/10                   | stipulate the cup packing control the direction of the lateral dimension of no force, stipulate the way of packing | 8            | 1             | 3                      | 24  |

H-R-P-001-1

## Process Failure Mode and Effects Analysis

### (PFMEA)

#### 潜在失效模式及后果分析

FMEA No.FMEA20150325-01

Page 3

Maker:Wenhong-Huang

FMEA Date (Original):2015.03.25

Item:Welding Improvement

Process Responsibilities: Production welding group

Model year/project

Key Dates

| Item                                                                                     | Potential failure mode<br>潜在失效模式  | Potential consequences of failure modes<br>失效模式造成的后果                                      | Severity<br>严重度 | Grade<br>等级 | Potential causes of failure<br>失效模式的主要原因                                                      | Occurrence degree<br>发生程度 | Current process control and prevention<br>现行过程控制与预防                                                                                                            | Current process control detection<br>现行过程控制检测                              | Detection rate<br>检测率 | RPN | Suggest measures<br>建议措施                                                                                                                     | Responsibility and target completion date<br>责任人和目标完成日期 | Measure results<br>措施结果 | Severity<br>严重度 | Incidence rate<br>发生率 | Detection degree<br>检测度 | RPN |
|------------------------------------------------------------------------------------------|-----------------------------------|-------------------------------------------------------------------------------------------|-----------------|-------------|-----------------------------------------------------------------------------------------------|---------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------|-----------------------|-----|----------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------|-------------------------|-----------------|-----------------------|-------------------------|-----|
| Request<br>问题                                                                            | Size/NG<br>尺寸/NG                  |                                                                                           | 6               | B           | ● Staff negligence<br>作业人员疏忽<br>● Failure for bad<br>不良件流入                                    | 4                         | ● Make the operation standard book<br>制定作业标准书<br>● Make maintenance standards, regular maintenance<br>制定保养标准、定期保养、维护                                           | ● Visual inspection<br>目视检查<br>● Finished 100% full inspection<br>完成100%全检 | 6                     | 144 | ● Pre-service training of staff<br>岗前培训<br>● Regular maintenance<br>定期定期维护                                                                   |                                                         | 6                       | 3               | 4                     | 72                      |     |
| Clamping (clamping required is in place, no making or welding loaded)<br>紧固（紧固到位，无漏装、漏锁） | Clamping is not in place<br>紧固不到位 | Welding error, leak welding, affect the assembly or use function<br>焊接错误、漏焊、焊接缺陷、影响装配使用功能 | 8               | A           | ● Staff negligence<br>人员作业失误<br>● Failure for bad<br>不良件流入<br>● Failure inaccurate<br>高度定位不准确 | 4                         | ● Make the operation standard book<br>制定作业标准书<br>● Make maintenance standards, regular maintenance<br>制定保养标准、定期保养、维护<br>● Regular checking of future<br>定期检查未来 | Visual inspection<br>目视检查                                                  | 6                     | 192 | ● Pre-service training of staff<br>岗前培训<br>● Regular maintenance<br>定期维护<br>● Make inspection checklist for future<br>制定检查清单未来               |                                                         | 8                       | 3               | 4                     | 96                      |     |
|                                                                                          | Attachmate missing<br>附件漏装        | Affect product strength or influence the assembly<br>影响产品强度或影响装配                          | 8               | A           | Staff negligence<br>作业人员疏忽                                                                    | 3                         | Make the operation standard book<br>制定作业标准书                                                                                                                    | Visual inspection<br>目视检查                                                  | 4                     | 96  | Final inspection personnel do 100% full inspection for each bead with man<br>终检人员100%全检、每颗焊点人工100%全检                                         |                                                         | 8                       | 2               | 2                     | 32                      |     |
|                                                                                          | Attachmate error<br>附件错装          | Influence assembly<br>影响装配                                                                | 7               | A           | No mistake proofing future<br>未来防错                                                            | 3                         | Make the operation standard book<br>制定作业标准书                                                                                                                    | Visual inspection<br>目视检查                                                  | 6                     | 126 | ● Increase the mistake proofing devices<br>增加防错装置<br>● Inspection for final inspection tools<br>终检工具检查                                       |                                                         | 7                       | 2               | 4                     | 56                      |     |
|                                                                                          | False welding<br>虚焊               | Lack of strength, affect the use of function<br>强度不足、影响使用功能                               | 9               | A           | Current, voltage, welding angle, speed setting is not reasonable<br>电流、电压、焊接角度、速度设定不合理        | 4                         | ● Welding process guidance making<br>制定焊接工艺指导书<br>● Condition confirmation check<br>条件确认检查<br>● Confirm the failure test on a regular basis<br>定期开展失效试验        | Destructive testing<br>破坏性试验                                               | 8                     | 288 | After the procedure is set up to confirm the processing conditions, the execution and marking of the failure test is performed<br>程序设定加工完毕确认 |                                                         | 9                       | 3               | 4                     | 108                     |     |

## Production Device

### KRAUSS MAFFEI

Finehope has successively introduced many of the world's most advanced German KraussMaffei high-pressure injection machines since 2010.



Reaction Injection Molding (RIM)  
High Pressure Machine  
KRAUSS MAFFEI  
Made in Germany!



### Self-invented fully automatic production line

Finehope has independently developed a number of fully automatic P-U injection production lines since 2010. These production lines reduce production costs and meet customer delivery requirements.



### Welding Robots



Since 2016, Finehope has continued to purchase welding robots and automatic fixture turntables for welding metal parts. The independent processing of accessories saves the waiting time and procurement cost of outsourcing processing.

### CNC Machine

Finehope has continued to purchase CNC equipment since 2016. CNC (Computer Numerically Controlled) machining is a manufacturing process in which pre-programmed computer software dictates the movement of factory tools and machinery. Using this type of machine versus manual machining can result in improved accuracy, increased production speeds, enhanced safety, increased efficiency and most importantly, help customers save costs and improve product quality.



### Mould Release Agent Painting Robot



Since 2019, Finehope has purchased robots for spraying water-based release agents to improve the working environment, improve spraying quality and material utilization, and reduce labor costs.

### 3D printer

Finehope started to purchase 3D printers in 2015. 3D printing can realize rapid proofing of new product prototypes and templates for resin molds, and can also be used for faster and cheaper small batch production.





## Social Responsibility

- **Audited by Sedex**

( Supplier business ethics information  
exchange )

Labor standard · health and safety · Environmental  
protection · Business ethics practice

- **Public-spirited**



Voluntary tree planting after Super Typhoon Meranti in 2016

## A VALUE-BASED COMPANY

CUSTOMER FIRST

TEAMWORK

EMBRACE CHANGES

PASSION

INTEGRITY

COMMITMENT

