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**丰田生产方式TPS**

目标 高质量, 低成本, 短周期

<p>JIT 准时化</p> <ul style="list-style-type: none"> <li>□ 节拍</li> <li>□ 连续流</li> <li>□ 拉动信息</li> <li>✓ 员工</li> <li>✓ 库存</li> <li>✓ 信息</li> <li>✓ 设备</li> <li>✓ 空间</li> <li>* 7种浪费</li> </ul>	<ul style="list-style-type: none"> <li>□ 团队合作</li> <li>□ 人机工程</li> <li>□ 生产安全</li> <li>□ 环境安全</li> </ul> <p>精益思想与文化</p>	<p>自动化</p> <ul style="list-style-type: none"> <li>□ 防错</li> <li>□ 内建质量</li> <li>□ 工艺能力</li> <li>✓ 人机分离</li> <li>✓ 设备可靠性</li> <li>✓ 管理异常</li> <li>✓ 最大限度减少变数</li> <li>✓ 停线</li> <li>✓ 5个为什么</li> </ul>
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均衡生产      标准作业      持续改善

稳定 (5S/TPM/看板管理/目视化管理)

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5, 检测设备

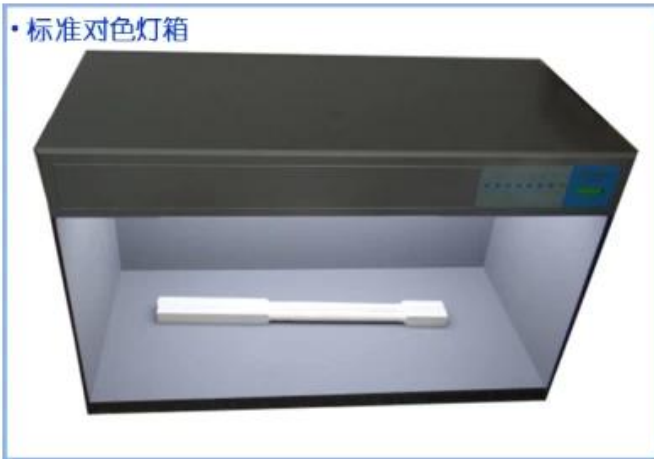
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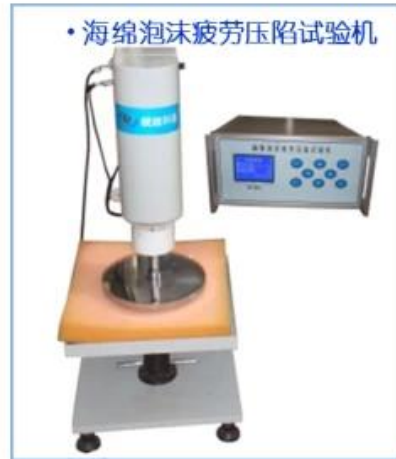
• 万能材料(拉压)试验机



• 标准对色灯箱



• 海绵泡沫疲劳压陷试验机



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