

FREE			
DFM/A Report	· · · · · · · · · · · · · · · · · · ·	Free Mould Opening	Free Product Inspection Standard Setting
and solutions of	design the desired product or modify the design for	quantity with mould cost free.	In addition to the usual quantification of product physical properties and appearance standards, we will add REACH, RoHS, FDA, CA-65, or CFC Free to the standards according to customer needs.



ISO 9001 Certificate

Finehope has obtained ISO 9001 certificate continuously since 2003.



IATF16949 Certification

Finehope passed the IATF16949 Automotive Quality Management Systems Certification in 2021. More than 50 documents guarantee the progress of new product development, the quality, delivery time and cost of trial and mass production products.

Since the cooperation between Finehope and Caterpillar in 2007, Finehope has used the automotive quality management system for the new product introduction, using the five tools of SPC, MSA, FMEA, APQP and PPAP, which have won praise from Caterpillar executives and established a long-term partnership so far.

Our Advantages

1

Automation equipment design and manufacturing capabilities

<u>China Customized PU kitchen mat supplier</u> Finehope's ability to design and manufacture automation equipment is rare in the industry. By participating in the design of new PU injection mixing equipment and the automation transformation of the production line, to ensure that under the competition of China's demographic dividend is reduced and labor costs continue to rise, the production efficiency also can be improved, labor and material costs can be reduced. In addition, the continuous design and manufacturing capabilities of key equipment such as fixtures, special equipment, and automatic molds are also the reasons why Finehope is in a leading position in all aspects.

Finehope's ability to continuously reduce costs and innovate products can help customers bring greater value. Therefore, it is a reliable long-term partner of many Fortune 500 companies and leading companies in the industry.



2

PU raw material research and development capabilities

Since 2002, Finehope has been committed to the design and manufacture of PU moulded foam products. Independent research and development of formula materials and stable production capacity are the basis for quality assurance. China office standing mat manufacturer

Finehope can adjust the product formula at any time according to the customized needs of customers' personalized products, such as the requirements for hardness, elasticity, support, feel, density, color and other physical and chemical properties, and can make formulation requirements in compliance with the laws and regulations of various countries. Of course, a good formula must also consider the best cost performance. For new projects, the ability to develop PU formulations is a key condition for ensuring product development quality, delivery time and cost.

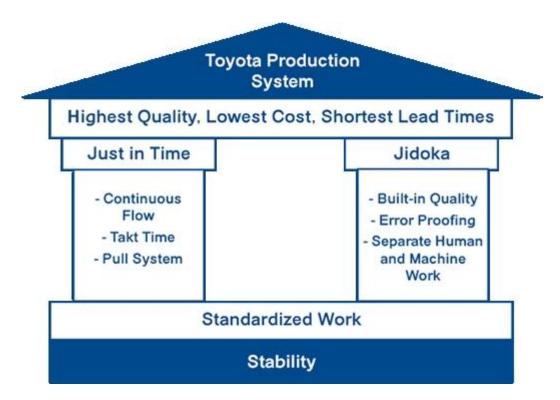


3

Scientific management ability

Finehope emphasizes the importance of the Toyota Production System and Corporate Coaching Model to optimize management efficiency. Continuous improvement the efficiency and quality of all employees, management and production personnel have been effectively and continuously improved, management and production costs have been continuously reduced, but more important than efficiency and cost is the cultivation of employee growth through continuous improvement, Because this is the core of corporate sustainable development. China polyurethane anti-fatigue mat factory

Finehope's refinement reduces the trouble for customers, because it reduces the negligence on the human process system and the ability to continuously accumulate professional experience, which can ensure that all new projects are completed in the shortest time.



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Finehope has invested heavily in the research and development of software systems to digitize business process management and industrial manufacturing. Digital transformation allows Finehope to use new technologies to enable customers to have a more positive experience, while reducing the workload of the company's employees and ultimately reducing costs.

7 Aspects Define a Digital Enterprise



Cooperation experience



FAQ

1. Why you choose Finehope?

Finehope is the most professional PU manufacturer in China, which has a professional R&D team, ad vanced PU production equipment, professional testing equipment and perfect quality management s ystem. We have 12-

year cooperation experience with CAT, FIAT, TVH, GGP and other famous enterprises. We provide the em with one-step service from R&D to production to satisfy their customization needs.

2. What are the advantages of choosing Finehope?

- 1) Product quality assurance, delivery quarantee, good after-sales service.
- 2) Cost-effective, fast development efficiency, professional operation with integrity.
- 3) Finehope will conduct all testing analysis and then work out testing standards to reduce quality standard dispute between customers and manufacturers.
- 4) Lean production management mode.
- 5) Help customers to develop and design new products.
- 6) Has rich experience in the design and processing of PU products.
- 7) Finehope is a high-

tech enterprise in China with domestic and have international invention patents technology and intel lectual property.

3. What are the difference between Finehope and domestic peers?

- 1) Quality assurance: advanced quality planning (APQP).
- 2) Finehope has rich experience in serving international large enterprises.

- 3) Has professional scientific research team of polyurethane material.
- 4) Has independent design, manufacturing and innovation ability of production equipment and molds.
- 5) Has engineer team who is responsible for the quality assurance system and quality control.

4. What are the differences between Finehope and European and U.S peers?

- 1) Has perfect and mature supporting supply chain.
- 2) Lower mold costs.
- 3) High efficiency of development and design ability and short process time.
- 4) Cost advantage and good service attitude.

5. What are the applications of PU products?

Car, engineering machinery, sports fitness equipment, medical machinery and daily household items and so on.

About us



Office



Sample room



Our Certification



Alibaba Verified Supplier Certificate

Since 2007, Finehope has continuously passed TUV certification and has become an Alibaba Verified Supplier.

Verified Supplier is a high-quality supplier verified by the authoritative strength of Alibaba platform. Through online and offline on-site audits, the merchants' corporate qualifications, product qualifications, corporate capabilities, and other comprehensive strengths are reviewed and verification.



Integration of Informationization and Industrialization Management System Certificate

The certificate is assessed by the Xiamen Municipal Government and issued by the Shanghai Academy of Quality Management Science. This certificate reflects the level of Finehope's in-depth integration of informatization and industrialization. Finehope will continue to take a new path of industrialization; use information technology as the support to transform and upgrade traditional kinetic energy, cultivate new kinetic energy, and pursue a sustainable development model.



Xiamen Growth-oriented Micro, Small & Medium Enterprises

Finehope has been rated as "Xiamen Growth-oriented Micro, Small & Medium Enterprises" since 2019. It is the scoring result of the Xiamen Municipal Government based on Finehope's various comprehensive indicators, growth models, brand strength in the industry, and good corporate reputation, then issue this certificate. It is a proof that Finehope stands out among thousands of small and medium-sized enterprises in the city.



Work Safety Standardization Certificate

Manufacturing safety is important to prevent or lessen the risk of workplace injury, illness, and death.

Finehope General Manager Tiger Side: "Only those manufacturing facilities which continue to emphasize safety as a top-level issue will remain highly productive and competitive in today's marketplace."

Finehope must be proactive about employee safety. Without a focus on safety, can place their employees at risk, cause fire and face expensive property damagend and affect delivery.



Xiamen Science And Technology Little Giant Leading Enterprise

Since 2019, Finehope has been selected as the leading company of Xiamen Science and Technology Little Giant. This certificate was jointly issued by five departments of the Xiamen Municipal Government. The selection criteria focus on strategic emerging industries such as new generation information technology, high-end equipment, new materials, new energy, biology and new medicine, energy saving and environmental protection, and marine high-tech. Winning this honor shows that Finehope is at the forefront of the industry in new information technology and new materials.



Fujian Province Pollution Discharge Permit

Pollution discharge permits are the "identity cards" of all entities involved in the discharge of pollutants and are issued by the Xiamen Municipal Environmental Protection Bureau.

General Secretary Xi Jinping emphasized that "the ecological environment should be protected like the eyes, and the ecological environment should be treated like life." Premier Li Keqiang said: "Environmental pollution is a hazard to the people's livelihood and the pain of the people's hearts. It must be dealt with an iron fist." The Chinese government's determination to improve the environmental quality of the atmosphere, water bodies, and soil cannot be ignored. Pollution permits are an important factor that must be considered in international procurement. Otherwise, the factory has hidden dangers and will be ordered to stop production, which will affect the delivery

date.

It can be seen that Finehope is a manufacturer with long-term cooperation and stable delivery.



Xiamen Specialized, Refining, Differentiate, Innovative SMEs

Finehope has been rated as "Xiamen Specialized, Refining, Differentiate, Innovative SMEs" since 2020. "Specialized, Refining, Differentiate, Innovative" refers to SMEs with outstanding main business, strong professional capabilities, strong R&D and innovation capabilities, and development potential. Mainly concentrated in the new generation of information technology, high-end equipment manufacturing, new energy, new materials, biomedicine and other mid-to-high-end industries.

Leading in the same industry in terms of market, quality, efficiency or development, with advanced and exemplary.

Through this certificate, the government emphasizes and recognizes finehope's "specialization, special innovation" is to encourage innovation and achieve specialization, reform, and specialization.

Finehope should continue to take "specialization, special innovation" as the direction, focus on their main business, practice hard work, strengthening innovation, and build the company into a "single champion" or "supporting expert" with unique skills.



Finehope (Xiamen) New Material Technology Co., Ltd. NO. 466 Jiu-tian-hu Road Xinglin , Jimei, XIAMEN, Fujian, 361022,

CHINA
has completed the FDA Establishment Registration (as manufacturer , foreign exportur, contract manufacturer) and Device Listing with the US Food & Drug Administration,

U.S. Agent for FDA SUNGO TECHNICAL SERVICE INC.
Communications: 6050 W EASTWOOD AVE APT 201, CHRCAGO,

ELINOIS 60630, USA Telephone: +1 455-957-7779 / E-mail: margo group@yahoo.com

Device Listing#: See annex

SENSO Endineed Service Inc. will confirm that such registration remotes effective upon presentation of this coreflicits with the end of the colordar jour attend obers, unless and regist terminated after innerince of this coreflicits. SENSO Exclusived Service Inc. makes or representations or warranties, me does the certificate makes any expressiontons or semigraprice or entity other than the animal coreflicits holder, for whose pile benefit is to incertificate about the desired animal coreflicits about 6 the certificate about the service or estate by the U.S. Food and Drug Administration, SENSO Technical Service Inc. animate on liability person or entity in connection with the faregoing.



FDA certification

Food and Drug Administration (FDA) established in 1906 is a government agency under the passage of the Federal Food and Drugs Act. The FDA Certification is mandatory for placing the products in the USA.

This major responsibility of FDA is protecting and managing public health and related authorities by assuring the safety and security of human and biologically generated product. The FDA regulates products including biological products, medical services, cosmetics, prescription drugs and nonprescription drugs, veterinary drugs, tobacco and other radiation emitting products.

Finehope has passed FDA certification every year since 2018. FDA approval means that the products produced by Finehope have obtained foreign government certificates (CFG) and can enter the global market smoothly.







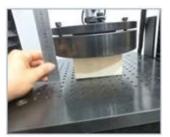


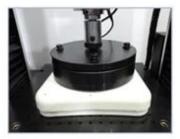


Tensile Test

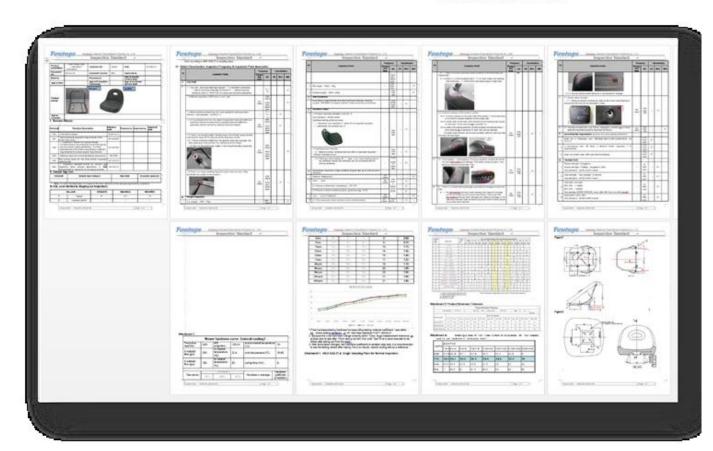
Tear Resistance Test

Compressive Strength





Indentation Force Deflection





Advanced Product Quality Planning Process (APQP)

The APQP process provides consistency across the automotive industry and allows all tier suppliers to speak the same language during the development process. Without a common language Finehope designs would not be as efficient and we would be bogged down with numerous meetings trying to explain our work and what is needed. The APQP process gives Finehope the common tools and procedures we need to fully develop and launch a product with the automotive industry and meet all government requirements.

Customer			Project	(1485-548-548))							
Location	New Zealand	-	Finehope Contact	Wendy Yang							
Customer Code	G1019		Part No.								
Risk Assessment			Part Name	G1019Y04							
New: Site	Technology [Process	Change Level/Date								
Other Risks	3 30500111 (5880)(37.2)		User Plant(s)	Finehope							
Core Team Member	rs Company/Title		Phone/Fax/E-Mail								
	S Company/Title	***									
Tiger Xu	The state of the s										
Tiger Xu Yibin Lim	G.M. Vice G.M. Sales Manager										
Tiger Xu Yibin Lim Cindy Wu Liangquan Wan	G.M. Vice G.M.		cindy@finehope.com								
Tiger Xu Yibin Lim Cindy Wu Liangquan Wan	G.M. Vice G.M. Sales Manager										
Tiger Xu Yibin Lim Cindy Wu	G M. Vice G M. Sales Manager Project Manager	Quantity	cindy@finehope.com								
Tiger Xu Yibin Lim Cindy Wu Liangquan Wan Wendy Yang	G.M. Vice G.M. Sales Manager Project Manager Sales	Quantity	cind, Gdinehope.com wend, Gdinehope.com								
	G.M. Vice G.M. Sales Manager Project Manager Sales Material Required Date	Quantity 10	cindy@finehope.com								

APQP Deliverable	Finebope APQP Reference Only	G Y R	Project Need Date	Supplier Timing Date	Actual Closure Date	Supplier Lead Resp Initials	Finehope Acceptance Complete	Remarks or Assistance Required
			AIAG APG	P Phase 2	 Product 	Design an	d Developmen	t .
 Project Timeline (Synchronized w/Production Time Plan 	2030	G	20-Jun-21	21-Jun-21	21-Jun-21	22-Jun-21	23-Jun-21	1
2. Customer Inputs / Requirements	2650	G	23-Jun-21	24-Jun-21	24-Jun-21	25-Jun-21	26-Jun-21	i
3. Warranty & Quality liftigation Plan	2930	G	24-Jun-21	25-Jun-21	25-Jun-21	26-Jun-21	27-Jun-21	1
Customer Specific Requirements	2000	G	25-Jun-21	26-Jun-21	26-Jun-21	27-Jun-21	28-Jun-21	i i
5. Design FMEA	2000	G	26-Jun-21	27-Jun-21	27-Jun-21	28-Jun-21	29-Jun-21	3.
6. Prelminary Bill of Materials (BOM)	2056	G	27-Jun-21	28-Jun-21	28-Jun-21	29-Jun-21	30-Jun-21	1
7. Prototype Control Plans	2110	G	28-Jun-21	29-Jun-21	29-Jun-21	30-Jun-21	1-Jul-21	i i
8. Prototype Builds	2110	G	29-Jun-21	30-Jun-21	30-Jun-21	1-Jul-21	2-Jul-21	i
9. Design Verification Plan & Report (DVP&R)	2130	G	30-Jun-21	1-Jul-21	1-Jul-21	2-34-21	3-Jul-21	1
50. Design / Process Review	2130	G	1-Jul-21	2-Jul-21	2-Jul-21	3-Jul-21	4-346-21	j.
11. Team Feasibility Commitment	2130	G	2-Jul-21	3-Jul-21	3-34-21	4-Jul-21	5-Jul-21	1
12. APQP Status Sub-Supplier	2130	G	3-Jul-21	4-Jul-21	4-34-21	5-Jul-21	6-Jul-21	i
13. Production Drawing & Specifications	2220	G	4-Jul-21	5-Jul-21	5-344-21	6-Jul-21	7-Jul-21	i i
14. Subcontractor Purchase Orders (Customer Tooling	2250	G	5-Jul-21	6-Jul-21	6-Jul-21	7-Jul-21	8-Jul-21	i
15. Facilities, Equipment, Tools and Gages	2200	G	6-Jul-21	7-Jul-21	7-Jul-21	8-Jul-21	9-Jul-21	i i
Management and State of State			AIAG APO	P Phase 3	- Process	Design an	d Developmen	t ²
56. Product/Process and Quality System Review	3030	G.	9-Jul-21	10-Jul-21	10-Jul-21	10-Jul-21	11-24-21	7
17. Manufacturing Process Flow Chart	3049	G	11-Jui-21	12-Jul-21	12-345-21	12-Jul-21	13-Jul-21	The state of the s
18. Process FMEA	3100	G	13-Jul-21	14-Jul-21	14-Jul-21	14-Jul-21	15-Jul-21	7
19. Pre-Launch Control Plan	2110	a	15-Jul-21	16-Jul-21	16-Jul-21	16-Jul-21	17-24-21	i i
20. Process Work Instructions	3120	G	17-Jul-21	18-Jul-21	18-Jul-21	18-Jul-21	19-Jul-21	1
21. Measurement Systems Evaluation	3130	G	19-Jul-21	20-Jul-21	20-Jul-21	20-Jul-21	21-Jul-21	1
22. Packaging Specifications & Approvals	3160	0	21-Jul-21	22-Jul-21	22-Jul-21	22-Jul-21	23-346-21	- i
23. Manufacturing Team Training	3170	G	23-Jul-21	24-34-21	24-Jul-21	24-Jul-21	25-Jul-21	1
			-	OP Phase	THE OWNER OF TAXABLE PARTY.	THE RESERVE OF THE PARTY OF	ess Validation	
24. Subcontractor PPAP Approval	4005	0	9-3-5-21	10-Jul-21	10-Jul-21	10-Jul-21	11-34621	-
25. Production Control Plan	4008	G	11-Jul-21	12-Jul-21	12-Jul-21	12-34-21	13-24-21	i
26. Production Reasiness Review (PRR)	4009	G	13-Jul-21	14-Jul-21	14-Jul-21	14-Jul-21	15-34-21	i
27. Production Triel Run (PTR):	4010	a	15-Jul-21	16-Jul-21	16-Jul-21	16-Jul-21	17-Jul-21	i
28. Process Capability Studies	4038	G	17-Jul-21	18-34-21	18-Jul-21	18-Jul-21	19-24-21	1
29. Production Validation Plan & Report (PVP&R)	4090	G	19-Jul-21	26-Jul-21	20-Jul-21	26-Jul-21	21-34-21	i i
30. Production Part Approval (PPAP)	4110	a	21-Jul-21	22-Jul-21	22-Jul-21	22-Jul-21	23-3u6-21	i
er un britannia de la companya de la		_					and Corrective	Action
34. Initial Production Shipment	5005	G	28-Jul-21	30-Jul-21	30-Jul-21	30-Jul-21	31-34-21	rionali I
32. Production Ramp-up Plan	5005	0	31-Jul-21	2-Aug-21	2-Aug-21	2-Aug-21	3-Aug-21	i i
33. Full Production Date	5005	G	5-Aug-21	7-Aug-21	7-Aug-21	7-Aug-21	8-Aug-21	i i
34. Conduct Lessons Learned	5005	G	8-Aug-21	10-Aug-21	10-Aug-21	10-Aug-21	11-Aug-21	

Many customers choose Finehope to be their partner because Finehope follows the APQP process, allowing them to participate in the project throughout the entire process, always seeing the progress of the project, and the quality assurance of each link.

Failure Mode and Effects Analysis (FMEA).

The FMEA is used by both design and production engineers (DFMEA and PFMEA) to look at potential issues with a design or process determine the severity of the issue, the frequency it can occur and whether or not the issue can be detected and applying scores to each one. When the FMEA analysis is completed the high scoring issues are then reviewed and either corrected or steps are made to mitigate those risks.

Finehope project manager Wan said: "FMEA help the project avoid many mistakes and helped customers save the new project development cycle".

Design Failure Mode and Effects Analysis

(Design FMEA)

DFMEA-001

Page: page 1, totally 3 pages

Made: Xiaodong Qiu

Project Name: Injection moulding Procedure responsible dept. Production Dept

Model year/vehicle types: CRV Soybean Milk Maker

Important date: Nov.10th.2015

FMEA Date: Nov.10th.2015

	Potential failure	Potential effects	severity (S)	grade	potential causes/mechanism	fracuenc	Current prevention process control	Current	detec RP1			Responsibility and target	action results					
requirement s	mode	analysis			s of failure	y (0)		process control	(D)			completion date	Action Taken	severity (S)	frequency (O)	difficult to check (D)	RPN	
scyphus	size changes of handle	handle cover fall off	6	A	PP size change	6	By adjusting the product of the injection molding process, and measure or test the clasp of product size	measure and test product size	3	108	Add the number of button bit in handle design, in order to keep the connection strength	Xiaodong Qiu 2015/08/25	By adjusting the product of the injection molding process, and measure or test product size	6	8	1	6	
scyphus	warpage of scyphus handle	Poor appearan ce break	4	С	high handle wall	6	Add the stiffener to handle wall to prevent deformation	measure and test product size	2	48	if this problem appears, make improvement by Adding the stiffener	Xisodong Qiu 2015/09/30	Add the stiffener to handle wall to prevent deformation	4	2	1	8	
scyphus	Deformati on of cup- mouth		8	A	PP material deformation. Resulting in a perpendicular direction to connect the cup and handle inward deformation. So that both sides of the tilt, the micro switch column coposite sink, and	3	Adjust the injection molding process, to prevent extrusion	measure and test cup-mouth size	3	72	in the cup packing control the direction of the lateral dimension of no force, stipulate the way of packing		stipulate the cup use egg cell methods to put the packing which do not squeeze each other	8	1	3	24	

H-R-P-001-1

Process Failure Mode and Effects Analysis (PFMEA)

潜在失效模式和后果分析

SCOOL STORY

Page:3

tem.Welding Improvement 月日:月日日日 Process Responsibilities: Production welding group 世間紀五、五戸新典書 Maker:Wenrong-Huang

Model year/project Key Dates

FMEA Date (Original):2015.03.25

FMEA No.FMEA20150325-01

tem /	Potential	Potential			Potential causes of failure		Current process control and	Current process	Detection		Suggest measures		Measure results 11 11 11 11					
	mode REAR	mode REAR	consequences of failure modes. 未完計模式器在具具	erity Fig.	90	失效的導在要因	ence degre e	Prevention 民行立联验制团	control detection		PN	接收股库	ity and target completion date	Measures and effective date	Severty FIX	Incidence rate R S E	Detection degree	R P N
Clamping (clamping required is in place, no missing or wrong loaded) 協产「核光質 教化、无趣味	Clamping is not in place 服务不剩	SteNO Et tho	6	8	● Staff regligence 人名作业报源 ● Fixture for bad 用品序位不是	4	● Make the operation standard book ● The State ■ Make maintenance standards, regular maintenance	Visual inspection State Finished 100% full inspection State Finished 100% State Finished 100% State Finished 100% State Finished 100% State Finished 100%	6	144	● Pre-service training of staff 人名英斯德斯 ● Regular maintenance 工品学和选择			6	3	4	72	
		Welding error, leak welding, welding deviation, affect the assembly or use function 常長等數。最初、常長 表現、數字以至度等 之間	8	•	●Staff negligence 人员作业政范 ●Floture for bad 典異作动不良 ●Floture inaccurate 美異定位不遵确	4	Make the operation standard book	Visual inspection 대리보관	6	192	● Pre-service training of staff 人共用的培训 ● Regular maintenance 工具化的语言 ● Make inspection checklist for fixture Fixth 年表生的出版			8	3	4	96	
	nts	Affect product strength or influence the assembly BMPAERSERSE		^	Staff negligence 作业人员员制	3	Make the operation standard book 和文序点标准书	Visual Inspection	4	96	Final inspection personnel do 100% full inspection for each bead with mark				2	2	32	
	Attachme nt error	Influence assembly	7	٨	No mistake proofing future 由 A 无原理	3	Make the operation standard book 代文化品等书	Visual inspection	5	126	● Increase the mistake proofing devices ● inspection for final inspection tools			7	2	4	56	
	False welding	Lack of strength, affect the use of function	9	^	Current, voltage, welding angle, speed setting is not reasonable 传统、传压、焊接布度、提 度设定子合适	4	Welding process guidance making サイナルエスルサイ Condition confirmation check エスルサルスルサ Confirm the failure test on a regular basis.	Destructive testing at 15 of the 46 th	8	288	After the procedure is set up to confirm the processing conditions, the execution and marking of the failure test is performed.			9	3	4	108	

Production Device



KRAUSS MAFFEI

Finehope has successively introduced many of the world's most advanced German KraussMaffei high-pressure injection machines since 2010.



$Self\mbox{-}invented \ fully \ automatic \ production \ line$

Finehope has independently developed a number of fully automatic PU injection production lines since 2010. These production lines reduce production costs and meet customer delivery requirements.



Welding Robots

Since 2016, Finehope has continued to purchase welding robots and automatic fixture turntables for welding metal parts. The independent processing of accessories saves the waiting time and procurement cost of outsourcing processing.



CNC Machine

Finehope has continued to purchase CNC equipment since 2016. CNC (Computer Numerically Controlled) machining is a manufacturing process in which pre-programmed computer software dictates the movement of factory tools and machinery. Using this type of machine versus manual machining can result in improved accuracy, increased production speeds, enhanced safety, increased efficiency and most importantly, help customers save costs and improve product quality.



Mould Release Agent Painting Robot

Since 2019, Finehope has purchased robots for spraying water-based release agents to improve the

working environment, improve spraying quality and material utilization, and reduce labor costs.



3D printer

Finehope started to purchase 3D printers in 2015. 3D printing can realize rapid proofing of new product prototypes and templates for resin molds, and can also be used for faster and cheaper small batch production.

IN ADDITION

In addition to the above, we also have more powerful 19-year supply chain management capabilities, with supporting processing equipment and capabilities which not listed above. We have strict regulations and requirements for their qualification review, quality control plan and incoming quality batch management.

We can do carbon fiber, glass fiber, wood products, hardware, etc. In large quantities, we have suppliers with stable quality and output to cooperate.

Social Responsibility

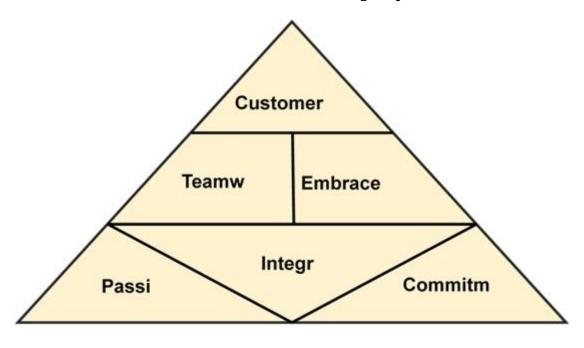
- · Strictly follow SA8000
- · public-spirited





Voluntary tree planting after Super Typhoon Meranti 2016

A Value-based Company



Polyurathane foam products need, welcome contact us.

Amanda



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