

**DMF/ A
report****FREE****Mould****3D Design****Product Inspection
Standard Setting**

Free Product Inspection Standard Setting:
In addition to the usual quantification of product physical properties and appearance standards, we will add REACH, RoHS, FDA, CA-65, or CFC Free to the standards according to customer needs.

Free Mould Opening:
Large order quantity with mould cost free.

Free 3D Design:
Finehope help customer design the desired product or modify the design for free.

Free DFM/A Report:
Finehope will show details and solutions of manufacturability and assemblability through PPT to help customers reduce trouble.



Полиуретановая полиуретановая пена Teakondow Martial Art защищает шлем для защиты головы

Категория: ПУ ШЛЕМ

Материал: Полиуретан PU - Интегральная пена кожи

Плотность: 200-250кг/м3

Форма: в соответствии с требованиями заказчика к дизайну продукта и индивидуальной пресс-форме

Цвет: черный, серый и другие цвета могут быть изменены по запросу.

Применение: Дети сидят помогают на полу

Подробности Упаковки: Стандартная КОРОБКА

Условия оплаты: 30% депозит, оплата и доставка.

Минимальный заказ: 200 шт.

Место доставки: Китай • Фуцзянь • Сямэнь

Встречайте сертификацию: Rosh, Reach, EN71-3, Phthalic 6P

Другое: китайские OEM и перерабатывающие заводы, специализирующиеся на производстве изделий из полиуретана,

Включая аксессуары (железо, дерево, пластик и т. д.).



Finehope ПОЛУЧАЕТ Сертификат ISO 9001 ПОСТОЯННО С 2003 ГОДА.

Сертификация IATF16949:

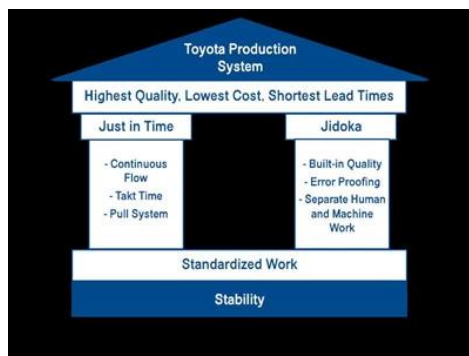
[Китай PU Полиуретановый профессиональный поставщик защитной каски](#) Finehope прошла сертификацию автомобильных систем управления качеством IATF16949 в 2021 году. Более 50 документов гарантируют прогресс в разработке новых продуктов, качество, сроки поставки и стоимость пробных и серийных продуктов. С момента сотрудничества между Finehope и Caterpillar в 2007 году Finehope использовала систему управления качеством в автомобильной промышленности для внедрения нового продукта, используя пять инструментов SPC, MSA, FMEA, APQP и PPAP, которые получили похвалу от руководителей Caterpillar и установили долгосрочное партнерство. Я знаю.

Our Advandages



Возможности исследования и разработки материалов PU RAW

С 2002 ГОДА Finehope ЗАНИМАЕТСЯ ПРОЕКТИРОВАНИЕМ И ПРОИЗВОДСТВОМ ПРОДУКТОВ ИЗ ПУ Формованного пеноматериала. Независимые исследования и разработки рецептурных материалов и стабильная производственная мощность являются основой для обеспечения качества. Finehope МОЖЕТ ОТРЕГУЛИРОВАТЬ ФОРМУЛУ ПРОДУКТА В ЛЮБОЕ ВРЕМЯ В СООТВЕТСТВИИ С ИНДИВИДУАЛЬНЫМИ ПОТРЕБНОСТЯМИ КЛИЕНТОВ «Индивидуальные продукты, такие как требования к твердости, эластичности, поддержке, ощущениям, плотности, цвету и другим физическим и химическим свойствам, а также могут предъявлять требования к рецептуре в соответствии с законами и правилами различных стран. Рецептуры являются ключевым условием обеспечения качества, сроков и стоимости разработки продукта.



Способность к научному управлению

Finehope подчеркивает важность производственной системы Toyota и модели корпоративного обучения для оптимизации эффективности управления. Непрерывное совершенствование Эффективность и качество всех сотрудников, управленческого и производственного персонала эффективно и постоянно улучшались, управленческие и производственные затраты постоянно снижались, но более важным, чем эффективность и затраты, является культивирование роста сотрудников посредством постоянного совершенствования, потому что это является ядром корпоративного устойчивого развития.



Возможности проектирования и производства оборудования автоматизации

Китайский головной убор для боксерской фабрикиСпособность Finehope проектировать и производить оборудование для автоматизации является редкостью в отрасли. Участвуя в разработке нового оборудования для смешивания впрыска полиуретана и автоматизации производственной линии, чтобы гарантировать, что в условиях конкуренции демографический дивиденд Китая будет уменьшен, а затраты на оплату труда продолжают расти, эффективность производства также может быть улучшена, затраты на оплату труда и материалы могут быть снижены. Кроме того, непрерывное проектирование и производственные возможности ключевого оборудования, такого как приспособления, специальное оборудование и автоматические пресс-формы, также являются причинами, по которым Finehope занимает лидирующие позиции во всех аспектах. Способность Finehope постоянно сокращать затраты и внедрять инновационные продукты может помочь клиентам повысить ценность. Таким образом, IT ЯВЛЯЕТСЯ надежным долгосрочным партнером многих компаний из списка Fortune 500 и ведущих компаний отрасли.



Уточнение Finehope уменьшает проблемы для клиентов, потому что уменьшает небрежность в системе человеческих процессов и способность к постоянному накоплению профессионального опыта, который может гарантировать, что все новые проекты будут завершены в кратчайшие сроки.

Famous customer

Cooperation experience



Часто задаваемые вопросы

1. Почему вы выбираете Finehope?

[Китайский производитель шлемов](#) Finehope является самым профессиональным производителем полиуретана в Китае, который имеет профессиональную команду по исследованиям и разработкам, современное оборудование для производства полиуретана, профессиональное испытательное оборудование и совершенную систему управления качеством. У нас есть 12-летний опыт сотрудничества с Cat, Fiat, TVH, Stiga и другими известными предприятиями. Мы предоставляем им одноэтапное обслуживание от исследований и разработок до производства, чтобы удовлетворить их потребности в настройке.

2. Каковы преимущества выбора Finehope?

- 1) Обеспечение качества продукции, гарантия доставки, хорошее послепродажное обслуживание.
- 2) Рентабельность, быстрая эффективность разработки, профессиональная работа с целостностью.
- 3) Finehope проведет весь анализ тестирования, а затем разработает стандарты тестирования, чтобы уменьшить споры о стандартах качества между Заказчиками и производителями.
- 4) Режим управления бережливым производством.
- 5) Помощь клиентам в разработке и дизайне новых продуктов.
- 6) имеет богатый опыт в разработке и обработке изделий из полиуретана.
- 7) Finehope - высокотехнологичное предприятие в Китае с отечественными и международными патентами на изобретения, технологиями и интеллектуальными технологиями. свойство.

3. В чем разница между Finehore и отечественными сверстниками?

- 1) Обеспечение качества: Расширенное планирование качества (APQP).
- 2) Finehore имеет богатый опыт обслуживания крупных международных предприятий.
- 3) Имеет профессиональную группу научных исследований полиуретанового материала.
- 4) Имеет независимые возможности проектирования, производства и инноваций производственного оборудования и пресс-форм.
- 5) ИМЕЕТ КОМАНДУ ИНЖЕНЕРОВ, ОТВЕТСТВЕННУЮ ЗА СИСТЕМУ ОБЕСПЕЧЕНИЯ КАЧЕСТВА И КОНТРОЛЬ КАЧЕСТВА.

4. Каковы различия между Finehore и европейскими и американскими аналогами?

- 1) Имеет идеальную и зрелую вспомогательную цепочку поставок.
- 2) Снижение затрат на пресс-формы.
- 3) Высокая эффективность разработки и возможности проектирования и короткое время процесса.
- 4) Ценовое преимущество и хорошее отношение к обслуживанию.

5. Каковы области применения изделий из полиуретана?

Автомобиль, инженерная техника, спортивное оборудование для фитнеса, медицинская техника и предметы домашнего обихода и так далее.

»»» About us







Our Certification





Alibaba Verified Supplier Certificate

Since 2007, Finehope has continuously passed TUV certification and has become an Alibaba Verified Supplier. Verified Supplier is a high-quality supplier verified by the authoritative strength of Alibaba platform. Through online and offline on-site audits, the merchants' corporate qualifications, product qualifications, corporate capabilities, and other comprehensive strengths are reviewed and verification.



Integration of Informationization and Industrialization Management System Certificate

The certificate is assessed by the Xiamen Municipal Government and issued by the Shanghai Academy of Quality Management Science. This certificate reflects the level of Finehope's in-depth integration of informatization and industrialization. Finehope will continue to take a new path of industrialization; use information technology as the support to transform and upgrade traditional kinetic energy, cultivate new kinetic energy, and pursue a sustainable development model.



Xiamen Growth-oriented Micro, Small & Medium Enterprises

Finehope has been rated as "Xiamen Growth-oriented Micro, Small & Medium Enterprises" since 2019. It is the scoring result of the Xiamen Municipal Government based on Finehope's various comprehensive indicators, growth models, brand strength in the industry, and good corporate reputation, then issue this certificate. It is a proof that Finehope stands out among thousands of small and medium-sized enterprises in the city.



Work Safety Standardization Certificate

Manufacturing safety is important to prevent or lessen the risk of workplace injury, illness, and death.

Finehope General Manager Tiger Side: "Only those manufacturing facilities which continue to emphasize safety as a top-level issue will remain highly productive and competitive in today's marketplace."

Finehope must be proactive about employee safety. Without a focus on safety, can place their employees at risk, cause fire and face expensive property damage and affect delivery.



Xiamen Science And Technology Little Giant Leading Enterprise

Since 2019, Finehope has been selected as the leading company of Xiamen Science and Technology Little Giant. This certificate was jointly issued by five departments of the Xiamen Municipal Government. The selection criteria focus on strategic emerging industries such as a new generation information technology, high-end equipment, new materials, new energy, biology and new medicine, energy saving and environmental protection, and marine high-tech. Winning this honor shows that Finehope is at the forefront of the industry in new information technology and new materials.



Fujian Province Pollution Discharge Permit

Pollution discharge permits are the "identity cards" of all entities involved in the discharge of pollutants and are issued by the Xiamen Municipal Environmental Protection Bureau. General Secretary Xi Jinping emphasized that "the ecological environment should be protected like the eyes, and the ecological environment should be treated like life." Premier Li Keqiang said: "Environmental pollution is a hazard to the people's livelihood and the pain of the people's hearts. It must be dealt with an iron fist." The Chinese government's determination to improve the environmental quality of the atmosphere, water bodies, and soil cannot be ignored. Pollution permits are an important factor that must be considered in international procurement. Otherwise, the factory has hidden dangers and will be ordered to stop production, which will affect the delivery date. It can be seen that Finehope is a manufacturer with long-term cooperation and stable delivery.



Xiamen Specialized, Refining, Differentiate, Innovative SMEs

Finehope has been rated as "Xiamen Specialized, Refining, Differentiate, Innovative SMEs" since 2020. "Specialized, Refining, Differentiate, Innovative" refers to SMEs with outstanding main business, strong professional capabilities, strong R&D and innovation capabilities, and development potential. Mainly concentrated in the new generation of information technology, high-end equipment manufacturing, new energy, new materials, biomedicine and other mid-to-high-end industries. Leading in the same industry in terms of market, quality, efficiency or development, with advanced and exemplary. Through this certificate, the government emphasizes and recognizes finehope's "specialization, special innovation" is to encourage innovation and achieve specialization, reform, and specialization. Finehope should continue to take "specialization, special innovation" as the direction, focus on their main business, practice hard work, strengthening innovation, and build the company into a "single champion" or "supporting expert" with unique skills.



FDA certification

Food and Drug Administration (FDA) established in 1906 is a government agency under the passage of the Federal Food and Drugs Act. The FDA Certification is mandatory for placing the products in the USA. This major responsibility of FDA is protecting and managing public health and related authorities by assuring the safety and security of human and biologically generated product. The FDA regulates products including biological products, medical services, cosmetics, prescription drugs and non-prescription drugs, veterinary drugs, tobacco and other radiation emitting products. Finehope has passed FDA certification every year since 2018. FDA approval means that the products produced by Finehope have obtained foreign government certificates (CFG) and can enter the global market smoothly.



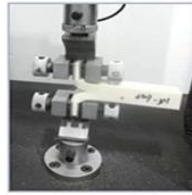
Quality Assurance



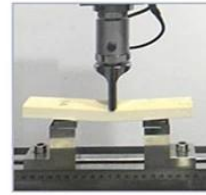
UNIVERSAL TESTING MACHINE(UTM)



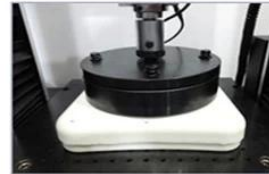
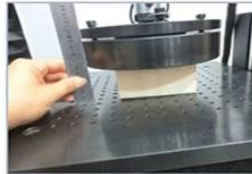
Tensile Test



Tear Resistance Test

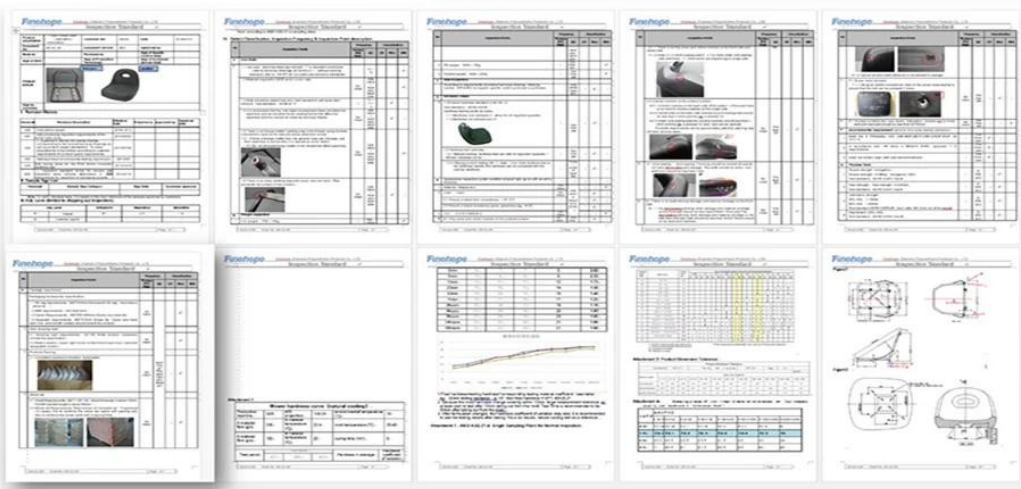


Compressive Strength



Indentation Force Deflection

INSPECTION STANDARD



MATERIAL PERFORMANCE TEST REPORT



Customer			
Location	New Zealand		
Customer Code	G1019		
Risk Assessment			
New:	Site ☐	Technology ☐	Process ☐
Other Risks	☐		

Project			
Finehope Contact	Wendy Yang		
Part No.			
Part Name	G1019Y04		
Change Level/Date			
User Plant(s)	Finehope		

Core Team Members	Company/Title	Phone/Fax/E-Mail
Tiger Xu	G.M.	
Yibin Lim	Vice G.M.	
Cindy Wu	Sales Manager	cindy@finehope.com
Liangquan Wan	Project Manager	
Wendy Yang	Sales	wendy@finehope.com

Build Level	Material Required Date	Quantity	No. Concurrent	
			SRCs	Majors
Product Design and Development	21-Jun-21	10		
Product and Process Validation	25-Jun-21	15		

APQP Deliverable	Finehope APQP Reference Only	G Y R	Project Need Date	Supplier Timing Date	Actual Closure Date	Supplier Lead Resp Initials	Finehope Acceptance Complete	Remarks or Assistance Required
AIAG APQP Phase 2 - Product Design and Development								
1. Project Timeline (Synchronized w/Production Time Plan)	2030	G	20-Jun-21	21-Jun-21	21-Jun-21	22-Jun-21	23-Jun-21	
2. Customer Inputs / Requirements	2030	G	23-Jun-21	24-Jun-21	24-Jun-21	25-Jun-21	26-Jun-21	
3. Warranty & Quality Mitigation Plan	2030	G	24-Jun-21	25-Jun-21	25-Jun-21	26-Jun-21	27-Jun-21	
4. Customer Specific Requirements	2030	G	25-Jun-21	26-Jun-21	26-Jun-21	27-Jun-21	28-Jun-21	
5. Design FMEA	2080	G	26-Jun-21	27-Jun-21	27-Jun-21	28-Jun-21	29-Jun-21	
6. Preliminary Bill of Materials (BOM)	2030	G	27-Jun-21	28-Jun-21	28-Jun-21	29-Jun-21	30-Jun-21	
7. Prototype Control Plans	2110	G	28-Jun-21	29-Jun-21	29-Jun-21	30-Jun-21	1-Jul-21	
8. Prototype Builds	2110	G	29-Jun-21	30-Jun-21	30-Jun-21	1-Jul-21	2-Jul-21	
9. Design Verification Plan & Report (DVP&R)	2120	G	30-Jun-21	1-Jul-21	1-Jul-21	2-Jul-21	3-Jul-21	
10. Design / Process Review	2130	G	1-Jul-21	2-Jul-21	2-Jul-21	3-Jul-21	4-Jul-21	
11. Team Feasibility Commitment	2130	G	2-Jul-21	3-Jul-21	3-Jul-21	4-Jul-21	5-Jul-21	
12. APQP Status Sub-Supplier	2130	G	3-Jul-21	4-Jul-21	4-Jul-21	5-Jul-21	6-Jul-21	
13. Production Drawing & Specifications	2220	G	4-Jul-21	5-Jul-21	5-Jul-21	6-Jul-21	7-Jul-21	
14. Subcontractor Purchase Orders (Customer Tooling)	2220	G	5-Jul-21	6-Jul-21	6-Jul-21	7-Jul-21	8-Jul-21	
15. Facilities, Equipment, Tools and Gages	2260	G	6-Jul-21	7-Jul-21	7-Jul-21	8-Jul-21	9-Jul-21	
AIAG APQP Phase 3 - Process Design and Development								
16. Product/Process and Quality System Review	3030	G	9-Jul-21	10-Jul-21	10-Jul-21	10-Jul-21	11-Jul-21	
17. Manufacturing Process Flow Chart	3040	G	11-Jul-21	12-Jul-21	12-Jul-21	12-Jul-21	13-Jul-21	
18. Process FMEA	3100	G	13-Jul-21	14-Jul-21	14-Jul-21	14-Jul-21	15-Jul-21	
19. Pre-Launch Control Plan	3110	G	15-Jul-21	16-Jul-21	16-Jul-21	16-Jul-21	17-Jul-21	
20. Process Work Instructions	3120	G	17-Jul-21	18-Jul-21	18-Jul-21	18-Jul-21	19-Jul-21	
21. Measurement Systems Evaluation	3130	G	19-Jul-21	20-Jul-21	20-Jul-21	20-Jul-21	21-Jul-21	
22. Packaging Specifications & Approvals	3160	G	21-Jul-21	22-Jul-21	22-Jul-21	22-Jul-21	23-Jul-21	
23. Manufacturing Team Training	3170	G	23-Jul-21	24-Jul-21	24-Jul-21	24-Jul-21	25-Jul-21	
AIAG APQP Phase 4 - Product and Process Validation								
24. Subcontractor PPAP Approval	4005	G	9-Jul-21	10-Jul-21	10-Jul-21	10-Jul-21	11-Jul-21	
25. Production Control Plan	4008	G	11-Jul-21	12-Jul-21	12-Jul-21	12-Jul-21	13-Jul-21	
26. Production Readiness Review (PRR)	4009	G	13-Jul-21	14-Jul-21	14-Jul-21	14-Jul-21	15-Jul-21	
27. Production Trial Run (PTR)	4010	G	15-Jul-21	16-Jul-21	16-Jul-21	16-Jul-21	17-Jul-21	
28. Process Capability Studies	4030	G	17-Jul-21	18-Jul-21	18-Jul-21	18-Jul-21	19-Jul-21	
29. Production Validation Plan & Report (PV&R)	4090	G	19-Jul-21	20-Jul-21	20-Jul-21	20-Jul-21	21-Jul-21	
30. Production Part Approval (PPAP)	4110	G	21-Jul-21	22-Jul-21	22-Jul-21	22-Jul-21	23-Jul-21	
AIAG APQP Phase 5 - Feedback, Assessment and Corrective Action								
31. Initial Production Shipment	5005	G	28-Jul-21	30-Jul-21	30-Jul-21	30-Jul-21	31-Jul-21	
32. Production Ramp-up Plan	5005	G	31-Jul-21	2-Aug-21	2-Aug-21	2-Aug-21	3-Aug-21	
33. Full Production Date	5005	G	5-Aug-21	7-Aug-21	7-Aug-21	7-Aug-21	8-Aug-21	
34. Conduct Lessons Learned	5005	G	8-Aug-21	10-Aug-21	10-Aug-21	10-Aug-21	11-Aug-21	

Design Failure Mode and Effects Analysis

(Design FMEA)

FMEA No.:
DFMEA-001

Page: page 1, totally 3 pages

Made: Xiaodong Qiu

FMEA Date: Nov.10th.2015

Product Name: Injection moulding

Procedure responsible dept: Production Dept

Model year/vehicle types: CRV

Soybean Milk Maker

Important date: Nov.10th.2015

People participated: Develop dept:GaoLin Wei

Sales:Haiyan Wu

PC:Jiannan Yan

Technology Dept:Jianyu Zhou

Purchaser:Yuanyuan Gou

Production dept:Shuwen Dong

QC:Bingxiang Zheng

procedure function requirements	Potential failure mode	Potential effects analysis	severity (S)	grade	potential causes/mechanism of failure	frequency (O)	Current prevention process control	Current detection process control	detection (D)	RPN	recommended measures	Responsibility and target completion date	Action Taken	severity (S)	frequency (O)	difficult to check (D)	RPN
scaphus	size changes of handle	handle cover fall off	6	A	PP size change	6	By adjusting the product of the injection molding process, and measure or test the clasp of product size	measure and test product size	3	108	Add the number of button bit in handle design, in order to keep the connection strength	Xiaodong Qiu 2015/08/25	By adjusting the product of the injection molding process, and measure or test product size	6	1	1	6
scaphus	warping of scaphus handle	Poor appearance break	4	C	high handle wall	6	Add the stiffener to handle wall to prevent deformation	measure and test product size	2	48	If this problem appears, make improvement by adding the stiffener	Xiaodong Qiu 2015/09/30	Add the stiffener to handle wall to prevent deformation	4	2	1	8
scaphus	Deformation of cup-mouth	Micro switch without power	8	A	PP material deformation, Resulting in a perpendicular direction to connect the cup and handle inward deformation, So that both sides of the bit, the micro switch column opposite sink, and	3	Adjust the injection molding process, to prevent extrusion	measure and test cup-mouth size	3	72	in the cup packing control the direction of the lateral dimension of no force, stipulate the way of packing	Xiaodong Qiu 2015/09/10	stipulate the cup packing control the direction of the lateral dimension of no force, stipulate the way of packing	8	1	3	24

H-R-P-001-1

Process Failure Mode and Effects Analysis

(PFMEA)

潜在失效模式和后果分析

FMEA No.FMEA20150325-01

Page 3

Maker:Wenhong-Huang

FMEA Date (Original):2015.03.25

Item:Welding Improvement

Process Responsibilities: Production welding group

Model year/project

Key Dates

Item	Potential failure mode	Potential consequences of failure modes	Severity	Grade	Potential causes of failure	Occurrence degree	Current process control and prevention	Current process control detection	Detection rate	RPN	Suggest measures	Responsibility and target completion date	Measure results	Severity	Incidence rate	Detection degree	RPN
Request	Potential failure mode	Potential consequences of failure modes	Severity	Grade	Potential causes of failure	Occurrence degree	Current process control and prevention	Current process control detection	Detection rate	RPN	Suggest measures	Responsibility and target completion date	Measure results	Severity	Incidence rate	Detection degree	RPN
Clamping is not in place	Clamping is not in place	Welding error, leak, welding deviation, affect the assembly or use function	8	A	● Staff negligence ● Failure for bad ● Failure for bad	4	● Make the operation standard book ● Make maintenance standards, regular maintenance ● Make the operation standard book ● Make maintenance standards, regular maintenance ● Regular checking of future	● Visual inspection ● Finished 100% full inspection ● Visual inspection	6	144	● Pre-service training of staff ● Regular maintenance ● Make inspection checklist for future			6	3	4	72
Attachmate missing	Attachmate missing	Affect product strength or influence the assembly	8	A	● Staff negligence ● Failure for bad ● Failure for bad	4	● Make the operation standard book ● Make maintenance standards, regular maintenance ● Regular checking of future	Visual inspection	4	96	● Pre-service training of staff ● Regular maintenance ● Make inspection checklist for future			8	3	4	96
Attachmate error	Attachmate error	Influence assembly	7	A	No mistake proofing future	3	Make the operation standard book	Visual inspection	6	126	● Increase the mistake proofing devices ● Inspection for final inspection tools			7	2	4	56
False welding	False welding	Lack of strength, affect the use of function	9	A	Current, voltage, welding angle, speed setting is not reasonable	4	● Welding process guidance ● Condition confirmation check ● Confirm the failure test on a regular basis	Destructive testing	8	288	After the procedure is set up to confirm the processing conditions, the execution and marking of the failure test is performed			9	3	4	108

Production Device

KRAUSS MAFFEI

Finehope has successively introduced many of the world's most advanced German KraussMaffei high-pressure injection machines since 2010.



Reaction Injection Molding (RIM)
High Pressure Machine
KRAUSS MAFFEI
Made in Germany!



Self-invented fully automatic production line

Finehope has independently developed a number of fully automatic P-U injection production lines since 2010. These production lines reduce production costs and meet customer delivery requirements.



Welding Robots



Since 2016, Finehope has continued to purchase welding robots and automatic fixture turntables for welding metal parts. The independent processing of accessories saves the waiting time and procurement cost of outsourcing processing.

CNC Machine

Finehope has continued to purchase CNC equipment since 2016. CNC (Computer Numerically Controlled) machining is a manufacturing process in which pre-programmed computer software dictates the movement of factory tools and machinery. Using this type of machine versus manual machining can result in improved accuracy, increased production speeds, enhanced safety, increased efficiency and most importantly, help customers save costs and improve product quality.



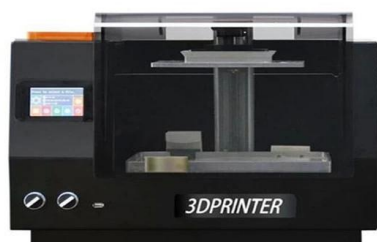
Mould Release Agent Painting Robot



Since 2019, Finehope has purchased robots for spraying water-based release agents to improve the working environment, improve spraying quality and material utilization, and reduce labor costs.

3D printer

Finehope started to purchase 3D printers in 2015. 3D printing can realize rapid proofing of new product prototypes and templates for resin molds, and can also be used for faster and cheaper small batch production.





Social Responsibility

- **Audited by Sedex**

(Supplier business ethics information
exchange)

Labor standard · health and safety · Environmental
protection · Business ethics practice

- **Public-spirited**



Voluntary tree planting after Super Typhoon Meranti in 2016

A VALUE-BASED COMPANY

CUSTOMER FIRST

TEAMWORK

EMBRACE CHANGES

PASSION

INTEGRITY

COMMITMENT

Нужны продукты из пенополиуретана, добро пожаловать, свяжитесь с нами.

Amanda



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